

NEMA

Model GRC1004F-TC
MFG PN: T405T100U4B

Model GRC1004F-TC

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
GRC1004F-TC	100	1780	575	3	60	405TC	Rigid/C-Flange	TEFC

Toronto

TOLL FREE 1.888.286.1820
PHONE 905.829.1001
EMAIL info@techtopcanada.com

Montreal

TOLL FREE 1.844.354.5111
PHONE 514.354.1002
EMAIL infoQC@techtopcanada.com

Moncton

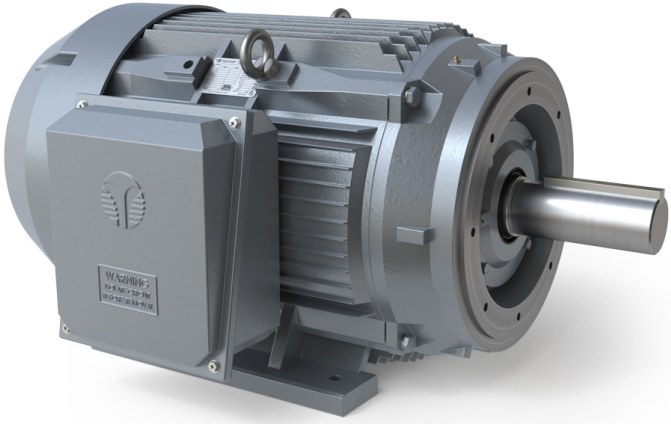
PHONE 506.386.5794
EMAIL infoNB@techtopcanada.com

Winnipeg

PHONE 204.633.2779
EMAIL infoMB@techtopcanada.com

Vancouver

PHONE 604.525.1551
EMAIL infoBC@techtopcanada.com



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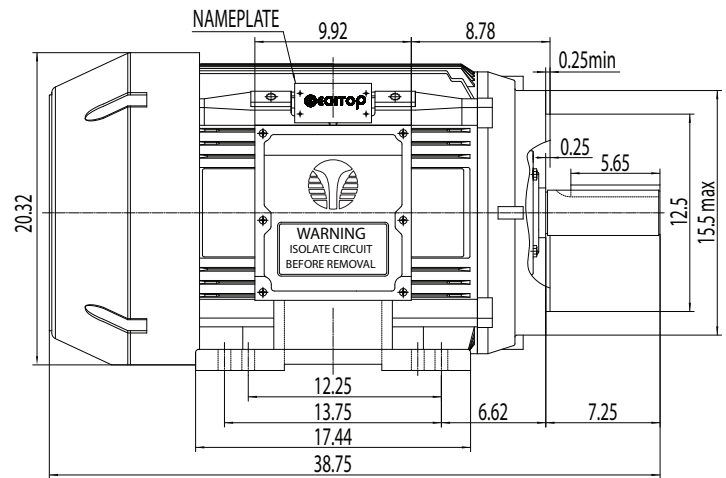
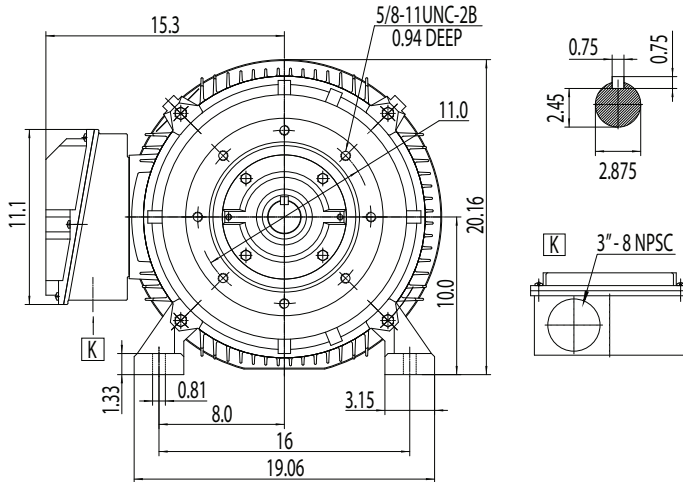
ELECTRICAL DATA		
Rated Motor Output Power	100	HP
	-	kW
Rated Motor Speed	1780	r/min 60Hz
	-	r/min 50Hz
Rated Motor Voltage (+/-10%)	575	V/60Hz
	-	V/50Hz
Rated Motor Current	91.30	A (I _n) @ 60Hz
	-	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	904	A (I _n) @ 60Hz
FI Current @ 208V	-	A (I _n) @ 60Hz
Service Factor	1.15	@ 60Hz
	1	@ 50Hz
KVA Code	L	60Hz
	-	50Hz
Nominal Efficiency	95.4	% @ 60Hz
Nominal Power Factor	0.86	cosΦ @ 60Hz
Leads (Qty, Size)	6	8
Connection	D	-
Coil Resistance	0.043	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	70.3	°C @ 60Hz
	100.2	°C @ 50Hz

GENERAL DATA		
Frame Size	405TC	
Enclosure	TEFC	
Mounting	Rigid/C-Flange	
Approximate Weight (lbs.)	1063.8 lbs.	
Casing Material / Fan Cover	Cast Iron	Cast Iron
Shaft Material	-	
NEMA Design	A	
Degree of Protection (IP)	55	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	NO	YES
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6316 C3	
Bearing ODE Side	6314 C3	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	20.87	
Sound Pressure @ 3 FT dBA	88.5	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	A, B, C & D	
Temperature Code	T3A	-

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	100	100
RPM	1780	-
Voltage	575	-
Full Load Amps	91.30	-
Service Factor	1.15	1
KVA Code	L	-
Full Load Amps (208V)	-	-
Nominal Efficiency	95.4	-
Nominal Power Factor	0.86	-
Design	A	
Frame	405TC	
Enclosure Type	TEFC	
IP Rating	55	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6316 C3	
Opposite Drive End Bearing	6314 C3	
Weight (lbs)	1063.8	

NAMEPLATE LAYOUT

TECHTOP		INDUSTRIAL THREE PHASE MOTOR INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF	
MODEL			TECHTOPCANADA.COM
NEMA Premium HP RPM VOLT FLA SF KVA CODE NOM.EFF	60Hz	50Hz	MFG PN
			MFG DATE
			SER #
			DESIGN
			FRAME
			ENCL
			IP
			DUTY
		INS CL	CE CC098A E323353 224693 Energy Verified
		AMB	
		WEIGHT	
BEARING SIZE DE ODE GREASE: MOBIL POLYREX EM		IEEE 45 MARINE DUTY	
MADE IN CHINA CLASS 1, DIV 2, GROUPS A, B, C AND D			

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

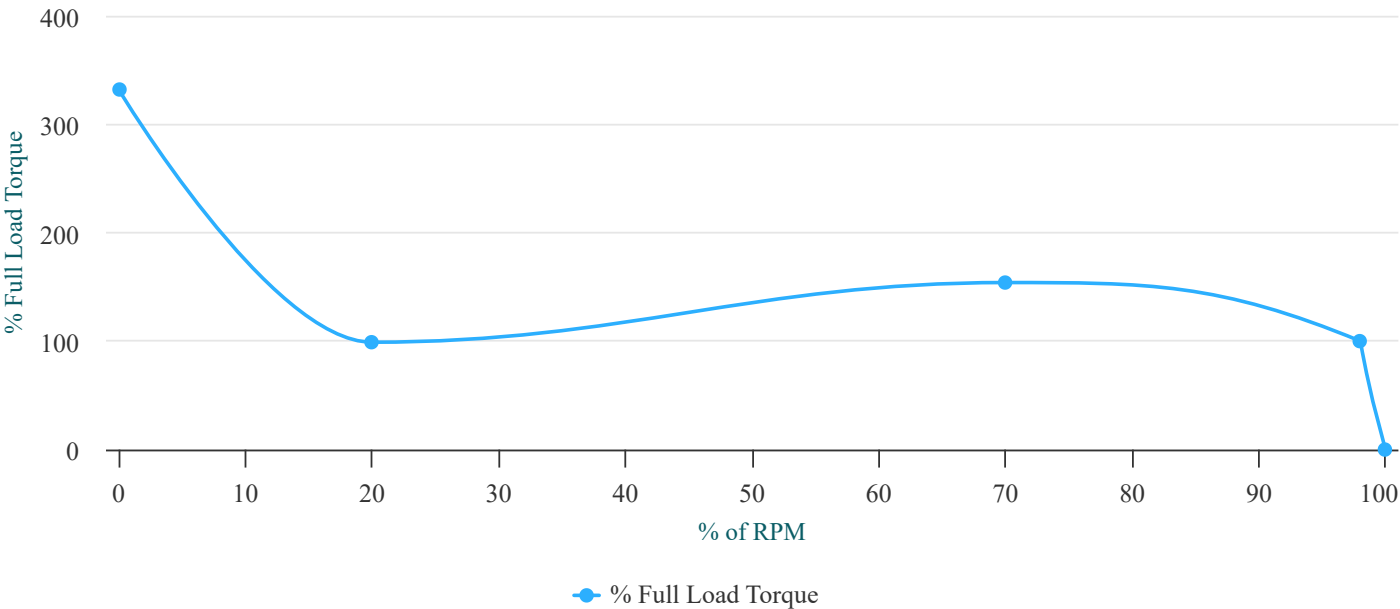
HAZARDOUS LOCATIONS	CSA CERTIFIED
Class / Division	Class I, Div. 2
Groups	A, B, C & D

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)	PERFORMANCE VALUES	
Locked Rotor Torque	979.6	332	Start Configuration	DOL
Pull-Up Torque	292.1	99	Starting Current (A)	904
Breakdown Torque	454.4	154	No-Load Current (A)	33
Full Load Torque	295.1	100	No-Load Power Factor	0.05

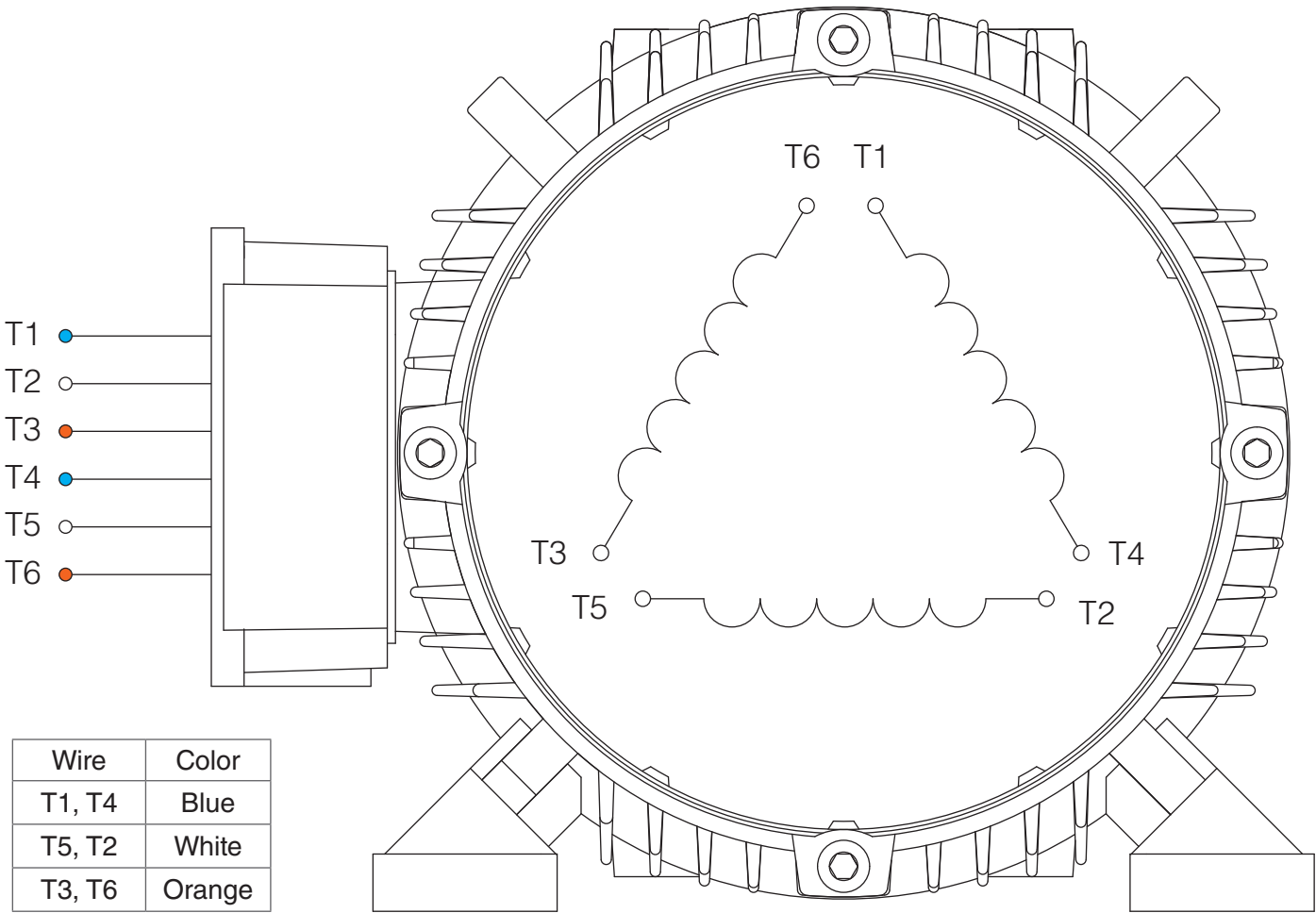
TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

% OF RATED LOAD	25	50	75	100	125	S.F. 1.15
Line Amperes (A)	39	52.5	70.4	91.1	113.1	-
Efficiency (%)	91.8	94.7	95.3	95.1	94.7	-
Speed (r/min)	1796	1792	1788	1783	1778	-
Power Factor (cosΦ)	0.53	0.76	0.84	0.87	0.88	-
Input Power (kW)	20.43	39.58	59.03	78.83	98.97	-

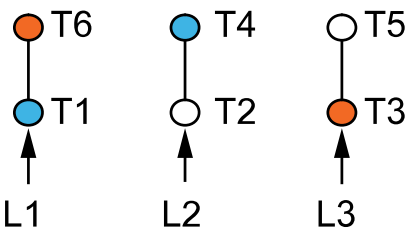
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Wire	Color
T1, T4	Blue
T5, T2	White
T3, T6	Orange



SINGLE VOLTAGE

- NOTES:
- 1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 - 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 - 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 - 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 - 5. DIAGRAMS FOR REFERENCE ONLY



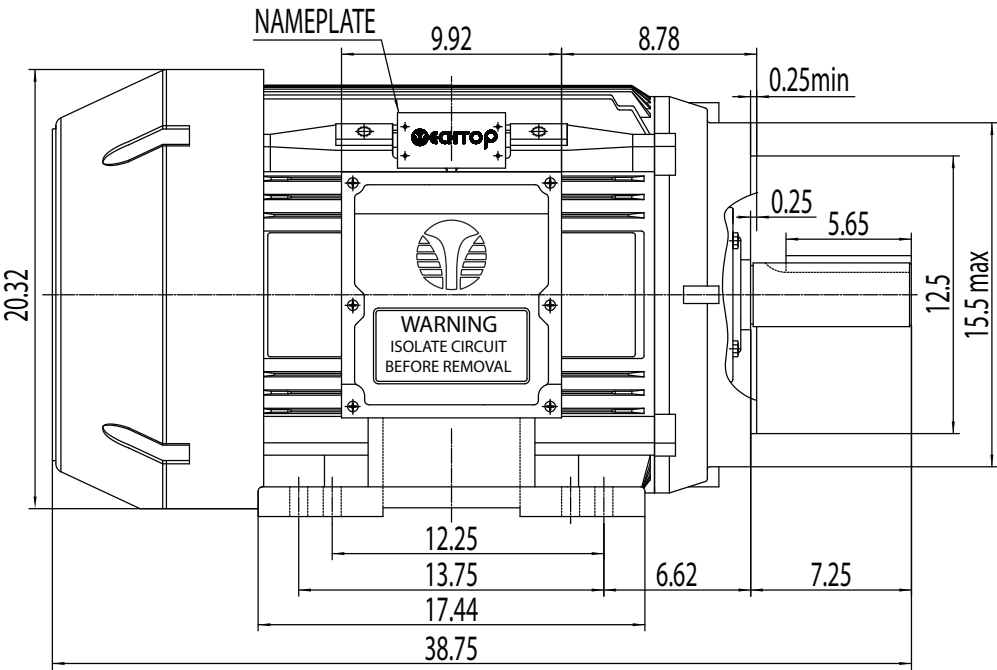
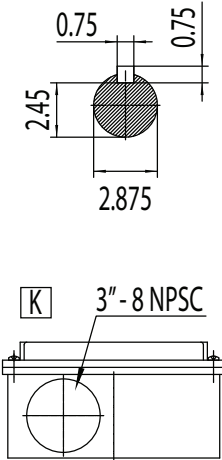
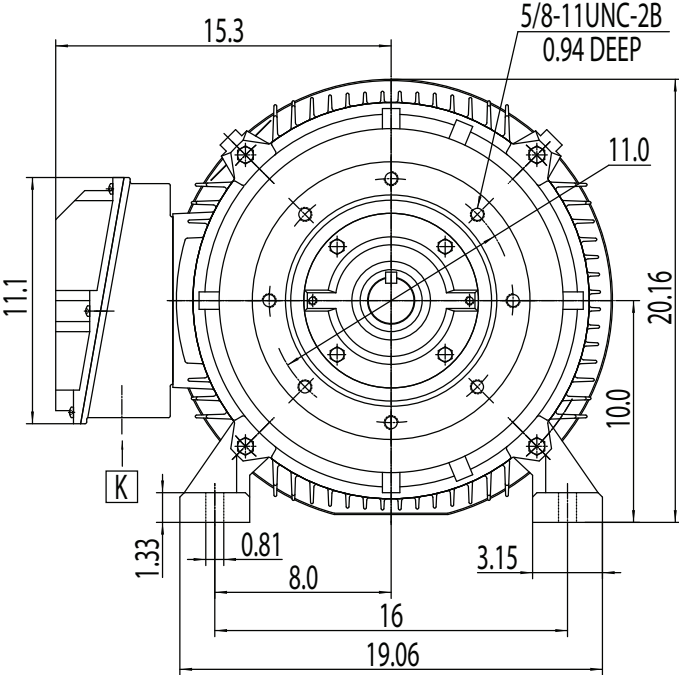
DRAWING NUMBER:	NEMA-3-6-D
CONNECTION:	D
NUMBER OF LEADS:	6
THERMAL PROTECTION:	-

NEMA 3Ø D 6-Lead Single Voltage

ISSUED DATE	02/06/25
PREMIUM T-FRAME CAST IRON MOTORS	



Model **GRC1004F-TC**
MFG PN: T405T100U4B



NEMA Premium TEFC 405TC

DRAWING NUMBER:	GR3-CI-TF-404(5)TC-CFC	ISSUED DATE	02/06/25
DIMENSIONS:	Inches	PREMIUM T-FRAME CAST IRON MOTORS	
MOUNTING:	Rigid/C-Flange		
CASING MATERIAL:	Cast Iron		