

NEMA

Model GRC0402F
MFG PN: T324TS40U2B

Model GRC0402F

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
GRC0402F	40	3555	575	3	60	324TS	Rigid	TEFC

Toronto

TOLL FREE 1.888.286.1820
PHONE 905.829.1001
EMAIL info@techttopcanada.com

Montreal

TOLL FREE 1.844.354.5111
PHONE 514.354.1002
EMAIL infoQC@techttopcanada.com

Moncton

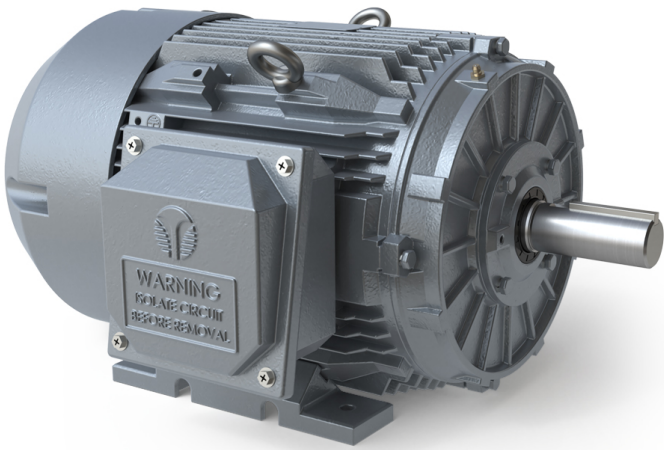
PHONE 506.386.5794
EMAIL infoNB@techttopcanada.com

Winnipeg

PHONE 204.633.2779
EMAIL infoMB@techttopcanada.com

Vancouver

PHONE 604.525.1551
EMAIL infoBC@techttopcanada.com



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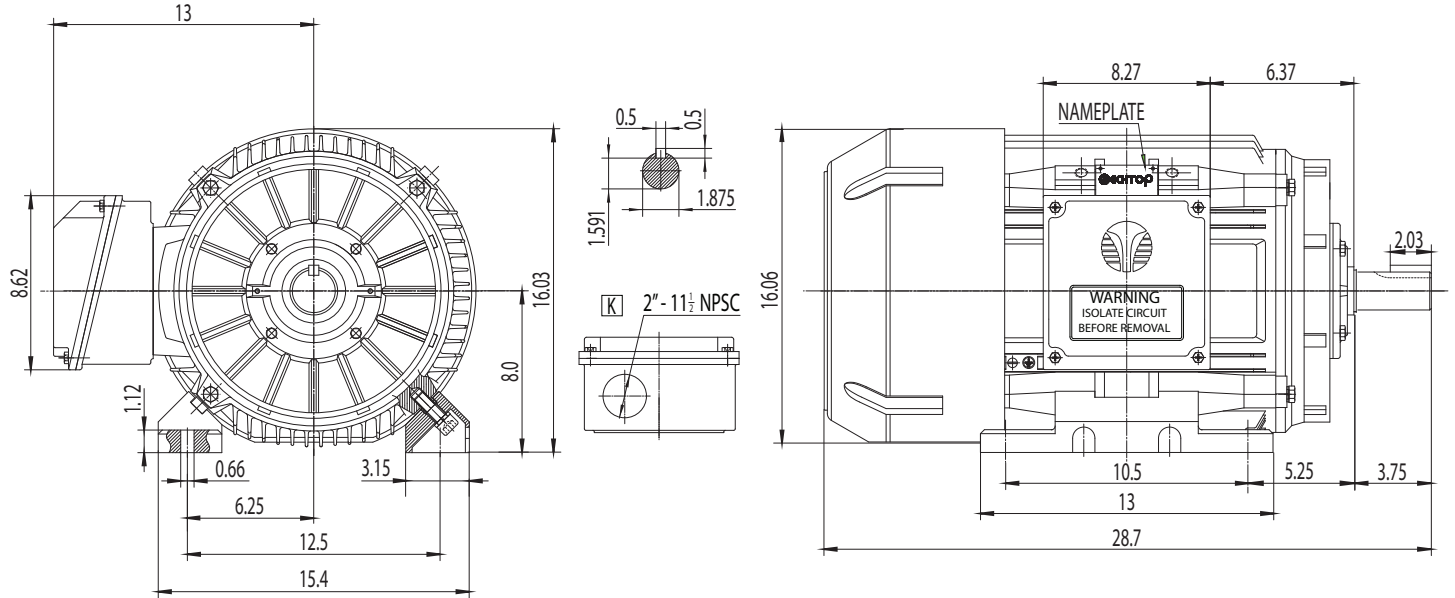
ELECTRICAL DATA		
Rated Motor Output Power	40	HP
	-	kW
Rated Motor Speed	3555	r/min 60Hz
	-	r/min 50Hz
Rated Motor Voltage (+/-10%)	575	V/60Hz
	-	V/50Hz
Rated Motor Current	36.44	A (I _n) @ 60Hz
	-	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	322.4	A (I _n) @ 60Hz
FI Current @ 208V	-	A (I _n) @ 60Hz
Service Factor	1.25	@ 60Hz
	1	@ 50Hz
KVA Code	H	60Hz
	-	50Hz
Nominal Efficiency	92.4	% @ 60Hz
Nominal Power Factor	0.89	cosΦ @ 60Hz
Leads (Qty, Size)	6	10
Connection	D	-
Coil Resistance	0.167	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	65.8	°C @ 60Hz
	66	°C @ 50Hz

GENERAL DATA		
Frame Size	324TS	
Enclosure	TEFC	
Mounting	Rigid	
Approximate Weight (lbs.)	517 lbs.	
Casing Material / Fan Cover	Cast Iron	Cast Iron
Shaft Material	-	
NEMA Design	A	
Degree of Protection (IP)	55	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	YES	NO
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6312 C3	
Bearing ODE Side	6312 C3	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	3.37	
Sound Pressure @ 3 FT dBA	91	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	A, B, C & D	
Temperature Code	T3A	-

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	40	40
RPM	3555	-
Voltage	575	-
Full Load Amps	36.44	-
Service Factor	1.25	1
KVA Code	H	-
Full Load Amps (208V)	-	-
Nominal Efficiency	92.4	-
Nominal Power Factor	0.89	-
Design	A	
Frame	324TS	
Enclosure Type	TEFC	
IP Rating	55	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6312 C3	
Opposite Drive End Bearing	6312 C3	
Weight (lbs)	517	

NAMEPLATE LAYOUT

TECHTOP		INDUSTRIAL THREE PHASE MOTOR INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF	
MODEL		TECHTOPCANADA.COM	
NEMA Premium		60Hz 50Hz	
HP		MFG PN	
RPM		MFG DATE	
VOLT		SER #	
FLA		DESIGN	
SF		FRAME	
KVA CODE		ENCL	
NOM.EFF		IP	
BEARING SIZE		DUTY	
DE	ODE	INS CL	
GREASE: MOBIL POLYREX EM		AMB	
MADE IN CHINA CLASS 1, DIV 2, GROUPS A, B, C AND D		WEIGHT	
		IEEE 45 MARINE DUTY	

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

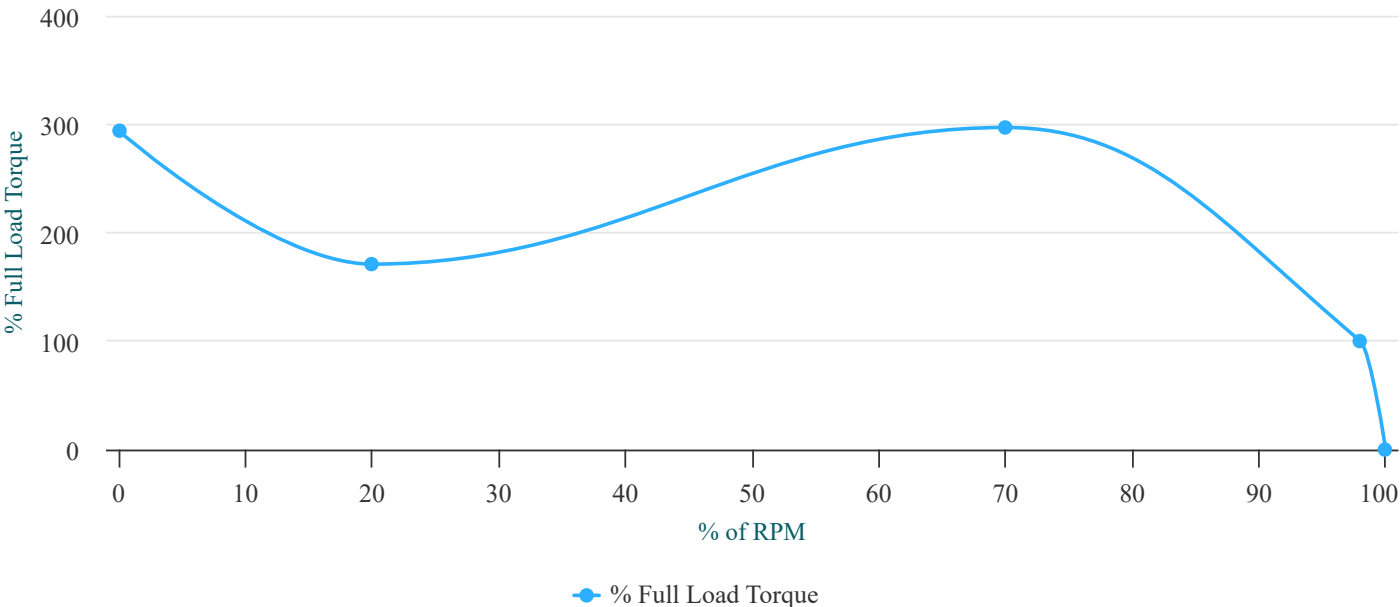
HAZARDOUS LOCATIONS	CSA CERTIFIED
Class / Division	Class I, Div. 2
Groups	A, B, C & D

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)	PERFORMANCE VALUES	
Locked Rotor Torque	173.7	294	Start Configuration	DOL
Pull-Up Torque	101.1	171	Starting Current (A)	322.4
Breakdown Torque	175.5	297	No-Load Current (A)	12.1
Full Load Torque	59.1	100	No-Load Power Factor	-

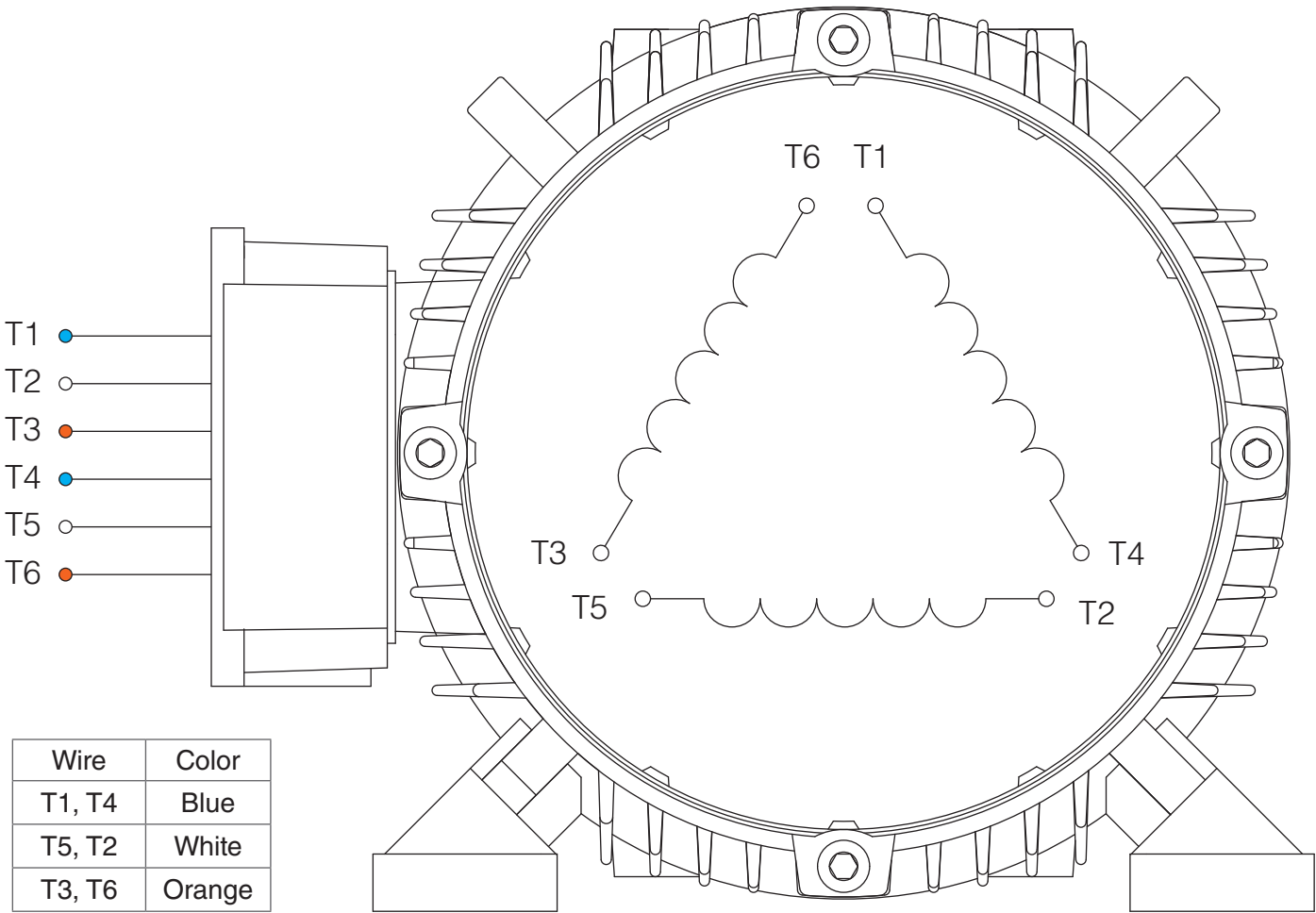
TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

% OF RATED LOAD	25	50	75	100	125	S.F. 1.25
Line Amperes (A)	14.7	21.3	28.7	36.9	45.7	45.7
Efficiency (%)	88	92.3	93.3	93.2	92.8	92.8
Speed (r/min)	3592	3584	3575	3565	3554	3554
Power Factor (cosΦ)	0.58	0.77	0.84	0.88	0.89	0.89
Input Power (kW)	8.53	16.25	24.13	32.17	40.41	40.41

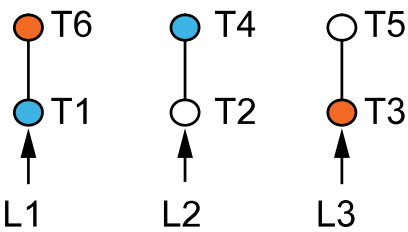
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Wire	Color
T1, T4	Blue
T5, T2	White
T3, T6	Orange



SINGLE VOLTAGE

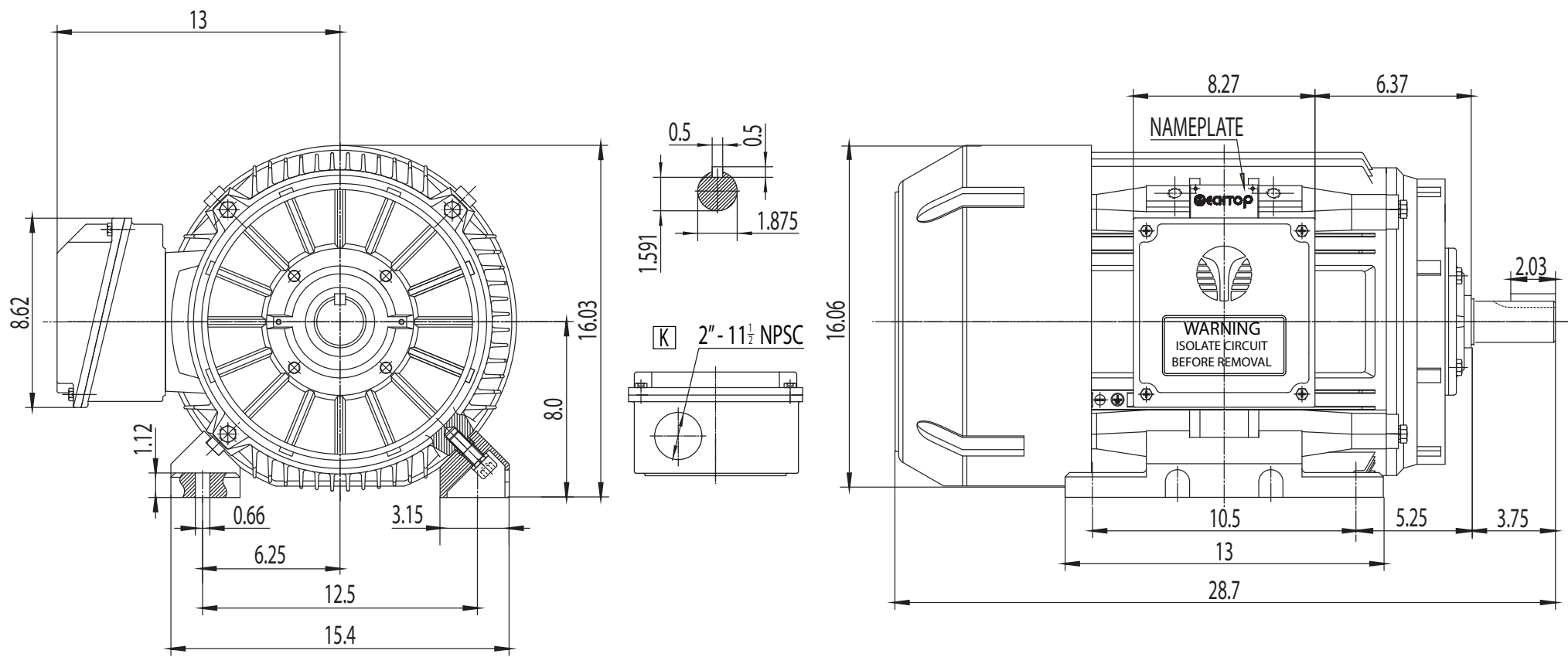
- NOTES:
1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 5. DIAGRAMS FOR REFERENCE ONLY



DRAWING NUMBER:	NEMA-3-6-D
CONNECTION:	D
NUMBER OF LEADS:	6
THERMAL PROTECTION:	-

NEMA 3Ø D 6-Lead Single Voltage

ISSUED DATE	28/05/25
PREMIUM T-FRAME CAST IRON MOTORS	



NEMA Premium TEFC 324TS

DRAWING NUMBER:	GR3-CI-TF-324TS-CFC	ISSUED DATE	28/05/25
DIMENSIONS:	Inches	PREMIUM T-FRAME CAST IRON MOTORS	
MOUNTING:	Rigid		
CASING MATERIAL:	Cast Iron		