

NEMA

Model DPA0204F-TC
MFG PN: TDA 256T20U4B

Model DPA0204F-TC

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
DPA0204F-TC	20	1770	575	3	60	256TC	Rigid/C-Flange	ODP

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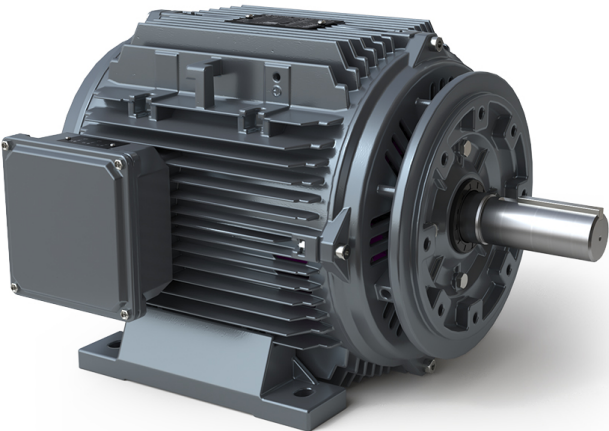
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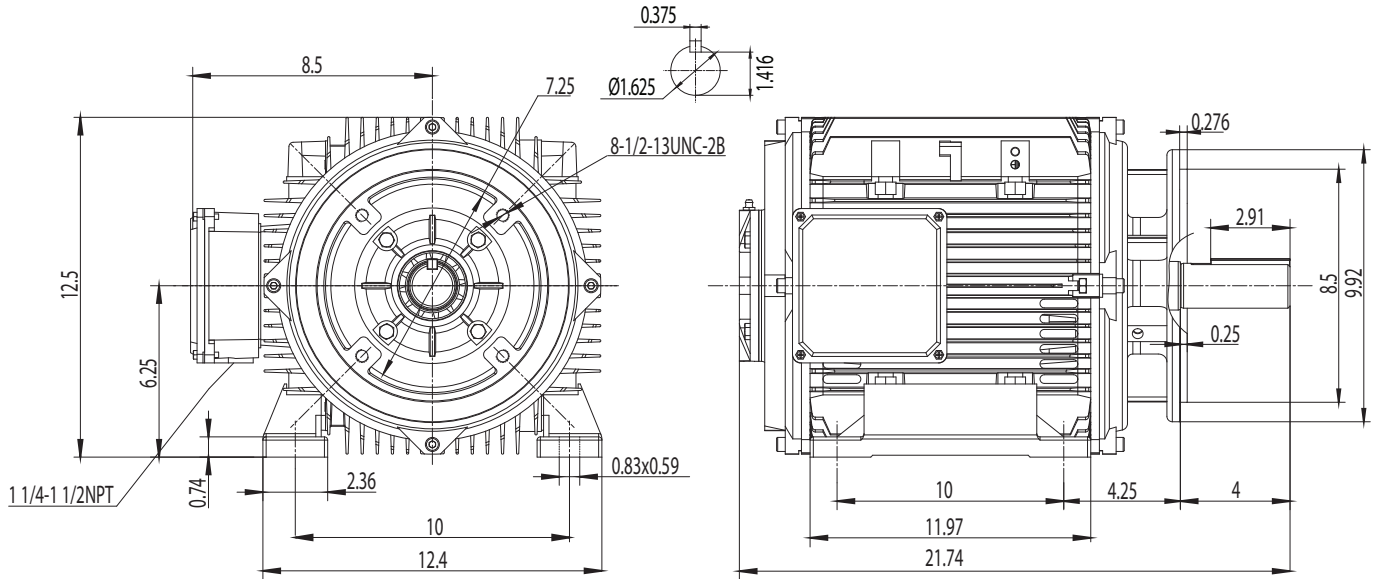
ELECTRICAL DATA		
Rated Motor Output Power	20	HP
	15	kW
Rated Motor Speed	1770	r/min 60Hz
	-	r/min 50Hz
Rated Motor Voltage (+/-10%)	575	V/60Hz
	-	V/50Hz
Rated Motor Current	18.96	A (I _n) @ 60Hz
	-	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	182.72	A (I _n) @ 60Hz
FI Current @ 208V	-	A (I _n) @ 60Hz
Service Factor	1.25	@ 60Hz
	-	@ 50Hz
KVA Code	K	60Hz
	-	50Hz
Nominal Efficiency	93	% @ 60Hz
Nominal Power Factor	0.85	cosΦ @ 60Hz
Leads (Qty, Size)	6	12
Connection	D	-
Coil Resistance	-	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	42.1	°C @ 60Hz
	-	°C @ 50Hz

GENERAL DATA		
Frame Size	256TC	
Enclosure	ODP	
Mounting	Rigid/C-Flange	
Approximate Weight (lbs.)	229 lbs.	
Casing Material / Fan Cover	Cast Aluminum	Steel
Shaft Material	1045	
NEMA Design	B	
Degree of Protection (IP)	23	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	YES	NO
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6309 C3	
Bearing ODE Side	6309 C3	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	-	
Sound Pressure @ 3 FT dBA	-	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	-	
Temperature Code	-	-

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	20	-
RPM	1770	-
Voltage	575	-
Full Load Amps	18.96	-
Service Factor	1.25	-
KVA Code	K	-
Full Load Amps (208V)	-	-
Nominal Efficiency	93	-
Nominal Power Factor	0.85	-
Design	B	
Frame	256TC	
Enclosure Type	ODP	
IP Rating	23	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6309 C3	
Opposite Drive End Bearing	6309 C3	
Weight (lbs)	229	

NAMEPLATE LAYOUT

TECHTOP INDUSTRIAL THREE PHASE MOTOR
 INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF

MODEL MFG PN
 60Hz 50Hz MFG DATE
 HP SER #
 RPM DESIGN
 VOLT FRAME
 FLA ENCL / IP ODP 23
 SF DUTY
 KVA CODE INS CL
 NOM.EFF AMB
 EFF 75% DE
 PF ODE
 USABLE AT 208V WEIGHT lbs
 A NEMA Premium
 TECHTOPCANADA.COM MADE IN CHINA

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

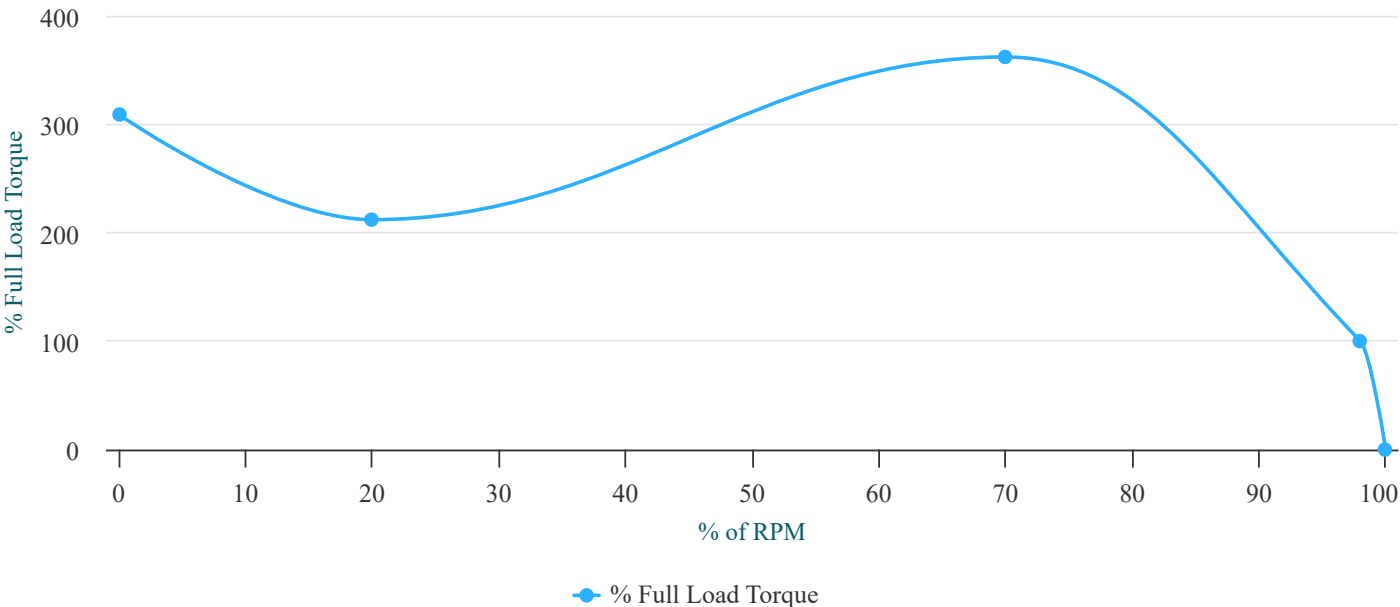
HAZARDOUS LOCATIONS	-
Class / Division	-
Groups	-

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)
Locked Rotor Torque	59.4	309
Pull-Up Torque	125.9	212
Breakdown Torque	214.9	362
Full Load Torque	183.5	100

TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

PERFORMANCE VALUES	
Start Configuration	DOL
Starting Current (A)	182.72
No-Load Current (A)	9.3
No-Load Power Factor	-

% OF RATED LOAD	25	50	75	100	125	S.F. 1.25
Line Amperes (A)	10.2	12.6	15.8	19.7	23.9	23.9
Efficiency (%)	88.5	92.6	93.5	93.4	92.9	92.9
Speed (r/min)	1794	1789	1783	1776	1769	1769
Power Factor (cosΦ)	0.42	0.64	0.76	0.82	0.85	0.85
Input Power (kW)	4.24	8.1	12.04	16.06	20.19	20.19

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HIGH VOLTAGE
(Δ)



LOW VOLTAGE
(ΔΔ)

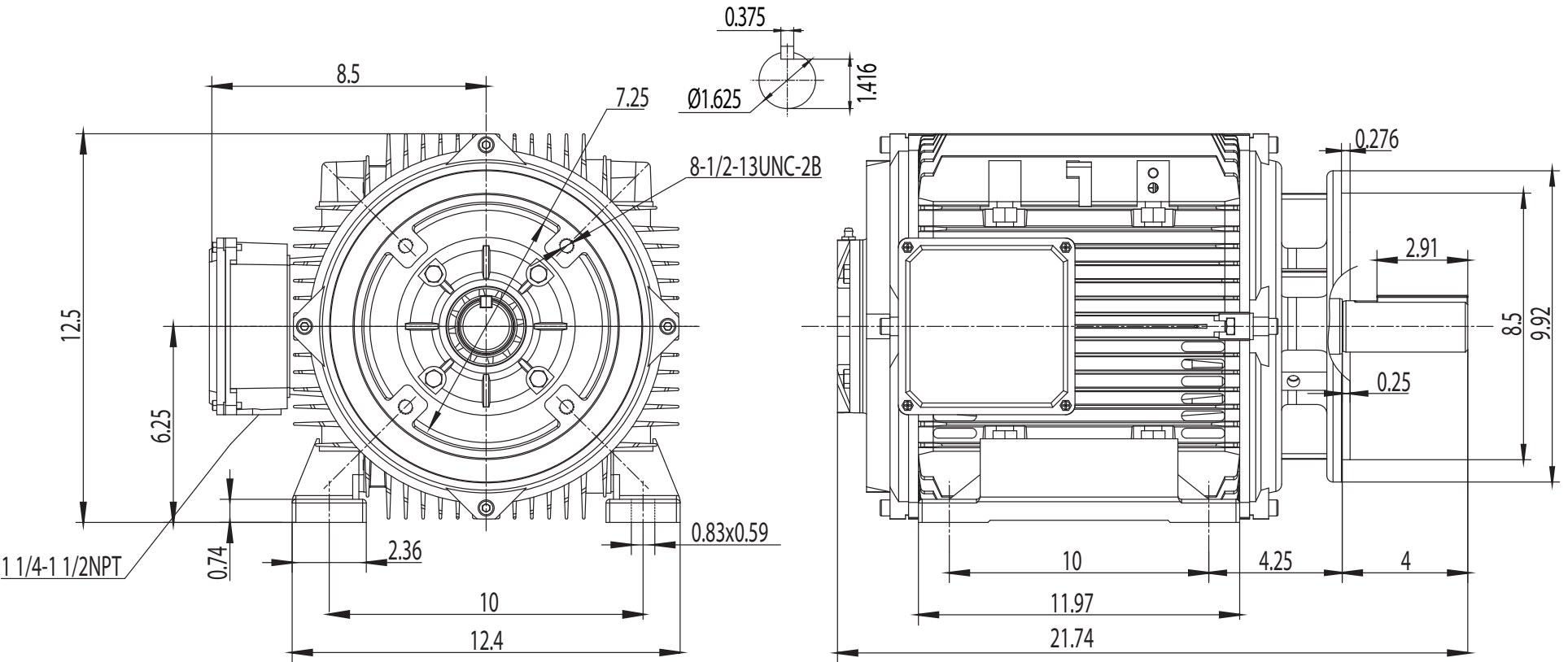
- NOTES:
- 1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 - 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 - 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 - 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 - 5. DIAGRAMS FOR REFERENCE ONLY



DRAWING NUMBER:	NEMA-3-12-DD-D
CONNECTION:	D
NUMBER OF LEADS:	6
THERMAL PROTECTION:	-

NEMA 3Ø D 6-Lead Single Voltage

ISSUED DATE	20/06/25
PREMIUM T-FRAME ALUMINUM & CAST IRON MOTORS, ODP	



NEMA Premium ODP 256TC

DRAWING NUMBER:	GR3-AL-DP-256TC	ISSUED DATE	20/06/25
DIMENSIONS:	Inches	PREMIUM T-FRAME ALUMINUM & CAST IRON MOTORS, ODP	
MOUNTING:	Rigid/C-Flange		
CASING MATERIAL:	Cast Aluminum		