

NEMA

Model GRC0252FS-TD
MFG PN: T256TS25U2B

Model GRC0252FS-TD

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
GRC0252FS-TD	25	3550	575	3	60	256TD	Rigid/D-Flange	TEFC

Toronto

TOLL FREE 1.888.286.1820
PHONE 905.829.1001
EMAIL info@techtopcanada.com

Montreal

TOLL FREE 1.844.354.5111
PHONE 514.354.1002
EMAIL infoQC@techtopcanada.com

Moncton

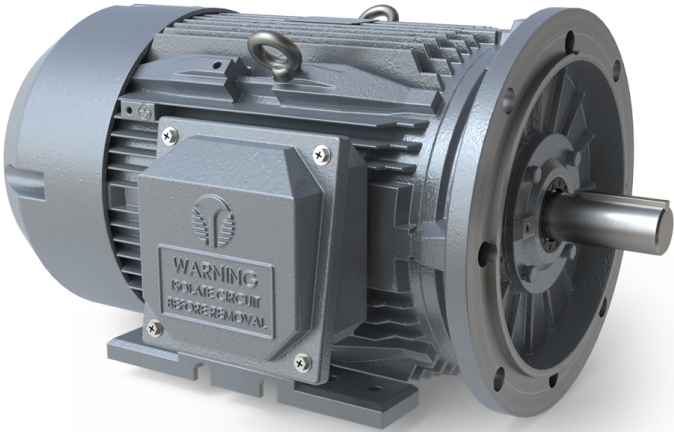
PHONE 506.386.5794
EMAIL infoNB@techtopcanada.com

Winnipeg

PHONE 204.633.2779
EMAIL infoMB@techtopcanada.com

Vancouver

PHONE 604.525.1551
EMAIL infoBC@techtopcanada.com



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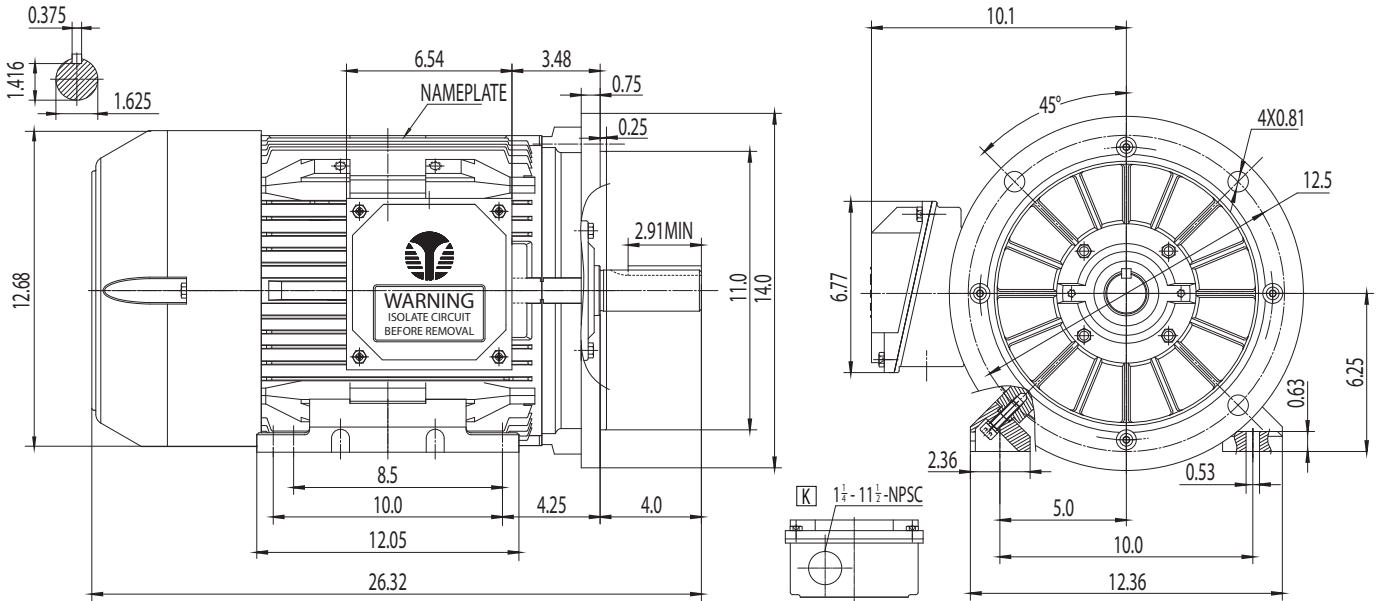
ELECTRICAL DATA		
Rated Motor Output Power	25	HP
	-	kW
Rated Motor Speed	3550	r/min 60Hz
	-	r/min 50Hz
Rated Motor Voltage (+/-10%)	575	V/60Hz
	-	V/50Hz
Rated Motor Current	24.02	A (I _n) @ 60Hz
	-	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	196.96	A (I _n) @ 60Hz
FI Current @ 208V	-	A (I _n) @ 60Hz
Service Factor	1.25	@ 60Hz
	1	@ 50Hz
KVA Code	M	60Hz
	-	50Hz
Nominal Efficiency	91.7	% @ 60Hz
Nominal Power Factor	0.84	cosΦ @ 60Hz
Leads (Qty, Size)	6	14
Connection	D	-
Coil Resistance	-	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	-	°C @ 60Hz
	-	°C @ 50Hz

GENERAL DATA		
Frame Size	256TD	
Enclosure	TEFC	
Mounting	Rigid/D-Flange	
Approximate Weight (lbs.)	-	
Casing Material / Fan Cover	Cast Iron	Cast Iron
Shaft Material	-	
NEMA Design	-	
Degree of Protection (IP)	55	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	YES	YES
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6309 C3	
Bearing ODE Side	6309 C3	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	-	
Sound Pressure @ 3 FT dBA	-	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	A, B, C & D	
Temperature Code	T3	-

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	25	25
RPM	3550	-
Voltage	575	-
Full Load Amps	24.02	-
Service Factor	1.25	1
KVA Code	M	-
Full Load Amps (208V)	-	-
Nominal Efficiency	91.7	-
Nominal Power Factor	0.84	-
Design	-	
Frame	256TD	
Enclosure Type	TEFC	
IP Rating	55	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6309 C3	
Opposite Drive End Bearing	6309 C3	
Weight (lbs)	-	

NAMEPLATE LAYOUT

TECHTOP INDUSTRIAL THREE PHASE MOTOR INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF		TECHTOPCANADA.COM	
MODEL	60Hz	50Hz	MFG PN
NEMA Premium	HP		MFG DATE
	RPM		SER #
	VOLT		DESIGN
	FLA		FRAME
	SF		ENCL
	KVA CODE		IP
	NOM.EFF		DUTY
BEARING SIZE		INS CL	
DE	ODE	AMB	WEIGHT
GREASE: MOBIL POLYREX EM		lbs	
MADE IN CHINA CLASS 1, DIV 2, GROUPS A, B, C AND D		IEEE 45 MARINE DUTY	

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

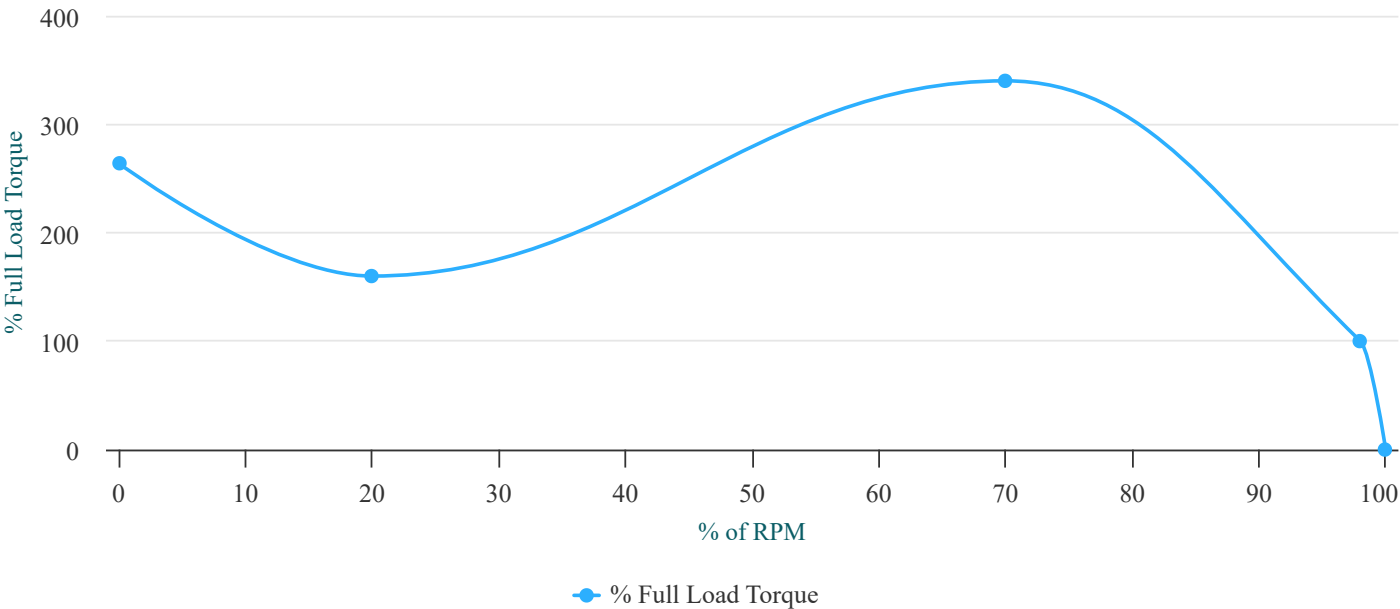
HAZARDOUS LOCATIONS	CSA CERTIFIED
Class / Division	Class I, Div. 2
Groups	A, B, C & D

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)
Locked Rotor Torque	97.6	264
Pull-Up Torque	59.2	160
Breakdown Torque	125.8	340
Full Load Torque	37	100

TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

PERFORMANCE VALUES
Start Configuration
DOL
Starting Current (A)
196.96
No-Load Current (A)
5.7
No-Load Power Factor
-

% OF RATED LOAD	25	50	75	100	125	S.F. 1.25
Line Amperes (A)	7.6	12	16.9	22.1	27.6	27.6
Efficiency (%)	88.1	92	92.6	92.3	91.6	91.6
Speed (r/min)	3589	3579	3568	3556	3542	3542
Power Factor (cosΦ)	0.7	0.85	0.9	0.92	0.93	0.93
Input Power (kW)	5.31	10.16	15.14	20.25	25.52	25.52

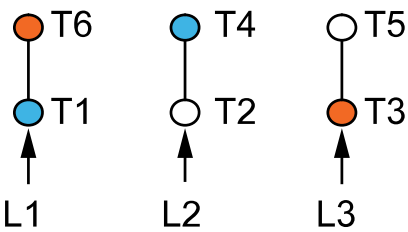
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Wire	Color
T1, T4	Blue
T5, T2	White
T3, T6	Orange



SINGLE VOLTAGE

- NOTES:
- 1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 - 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 - 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 - 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 - 5. DIAGRAMS FOR REFERENCE ONLY



DRAWING NUMBER:	NEMA-3-6-D
CONNECTION:	D
NUMBER OF LEADS:	6
THERMAL PROTECTION:	-

NEMA 3Ø D 6-Lead Single Voltage

ISSUED DATE	26/05/25
PREMIUM T-FRAME CAST IRON MOTORS	



NEMA Premium TEFC 256TD

DRAWING NUMBER:	GR3-CI-TF-256TD-CFC	ISSUED DATE	26/05/25
DIMENSIONS:	Inches		
MOUNTING:	Rigid/D-Flange	PREMIUM T-FRAME CAST IRON MOTORS	
CASING MATERIAL:	Cast Iron		