

NEMA

Model **GRA0404D-TD-01**
MFG PN: T324T40U4B

Model **GRA0404D-TD-01**

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
GRA0404D-TD-01	40	1770	230/460	3	60	324TD	Rigid/D-Flange	TEFC

Toronto

TOLL FREE 1.888.286.1820
PHONE 905.829.1001
EMAIL info@techtopcanada.com

Montreal

TOLL FREE 1.844.354.5111
PHONE 514.354.1002
EMAIL infoQC@techtopcanada.com

Moncton

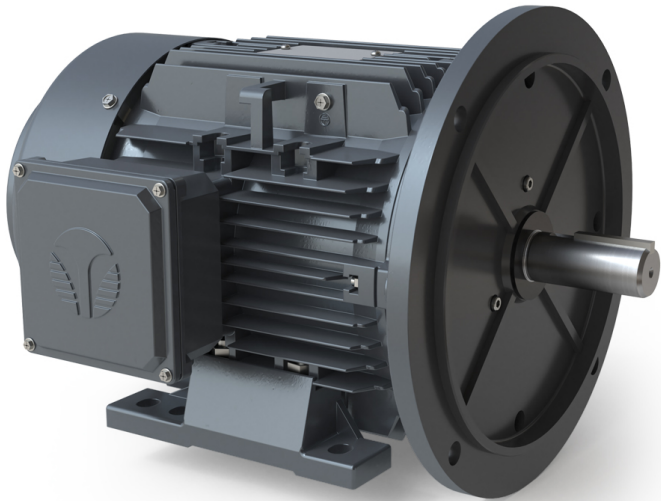
PHONE 506.386.5794
EMAIL infoNB@techtopcanada.com

Winnipeg

PHONE 204.633.2779
EMAIL infoMB@techtopcanada.com

Vancouver

PHONE 604.525.1551
EMAIL infoBC@techtopcanada.com



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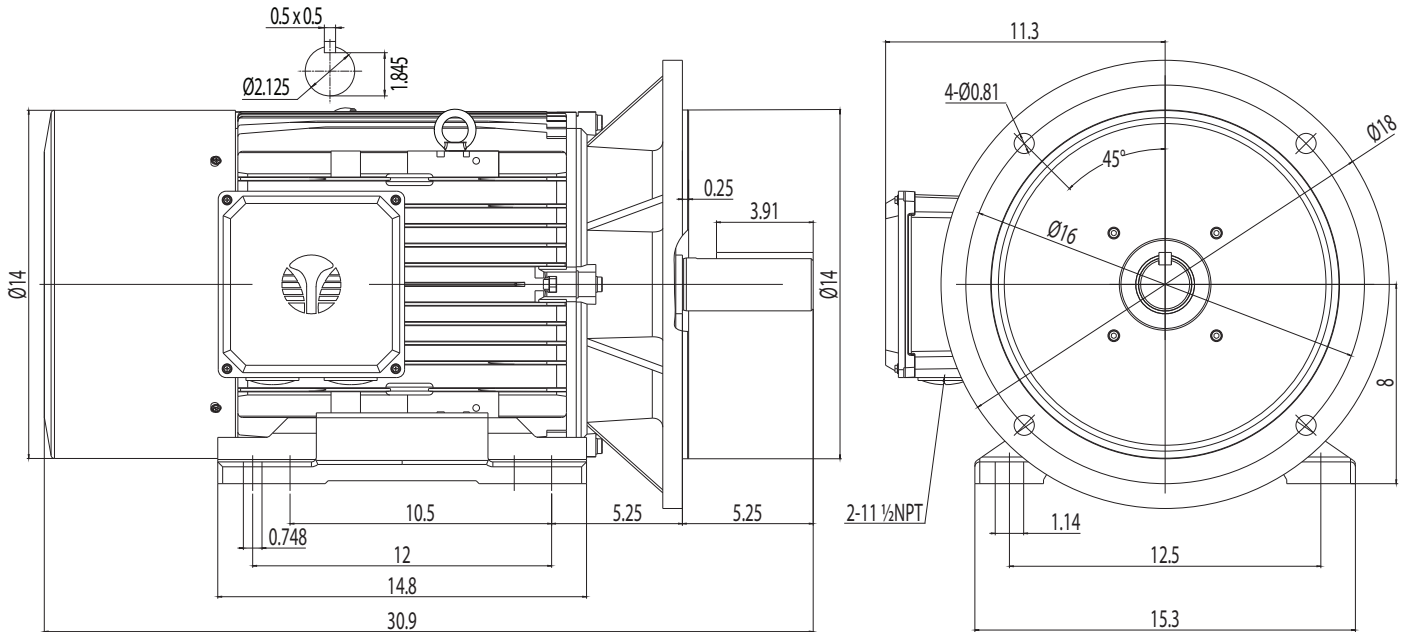
ELECTRICAL DATA		
Rated Motor Output Power	40	HP
	-	kW
Rated Motor Speed	1770	r/min 60Hz
	1460	r/min 50Hz
Rated Motor Voltage (+/-10%)	230/460	V/60Hz
	190/380	V/50Hz
Rated Motor Current	91.0/45.5	A (I _n) @ 60Hz
	111.4/55.7	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	496.31	A (I _n) @ 60Hz
FI Current @ 208V	100.6	A (I _n) @ 60Hz
Service Factor	1.25	@ 60Hz
	1	@ 50Hz
KVA Code	L	60Hz
	J	50Hz
Nominal Efficiency	94.1	% @ 60Hz
Nominal Power Factor	0.88	cosΦ @ 60Hz
Leads (Qty, Size)	12	10
Connection	DD/D	-
Coil Resistance	-	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	-	°C @ 60Hz
	-	°C @ 50Hz

GENERAL DATA		
Frame Size	324TD	
Enclosure	TEFC	
Mounting	Rigid/D-Flange	
Approximate Weight (lbs.)	417 lbs.	
Casing Material / Fan Cover	Cast Aluminum	Steel
Shaft Material	1045	
NEMA Design	A	
Degree of Protection (IP)	55	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	YES	YES
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6312 ZZ	
Bearing ODE Side	6212 ZZ	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	-	
Sound Pressure @ 3 FT dBA	80	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	A, B, C & D	
Temperature Code	T3A	-

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	40	40
RPM	1770	1460
Voltage	230/460	190/380
Full Load Amps	91.0/45.5	111.4/55.7
Service Factor	1.25	1
KVA Code	L	J
Full Load Amps (208V)	100.6	-
Nominal Efficiency	94.1	92
Nominal Power Factor	0.88	0.89
Design	A	
Frame	324TD	
Enclosure Type	TEFC	
IP Rating	55	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6312 ZZ	
Opposite Drive End Bearing	6212 ZZ	
Weight (lbs)	417	

NAMEPLATE LAYOUT

TECHTOP INDUSTRIAL THREE PHASE MOTOR
INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF

MODEL MFG PN

60Hz 50Hz

HP MFG DATE

RPM SER #

VOLT DESIGN

FLA FRAME

SF ENCL / IP TEFC 55

KVA CODE DUTY

NOM.EFF INS CL

EFF 75% AMB

PF DE

USABLE AT 208V ODE

NEMA Premium WEIGHT lbs

TECHTOPCANADA.COM

CLASS 1, DIV 2, GROUPS A, B, C AND D

MADE IN CHINA

CC088A
E323353
C224653
Energy Verified Only

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

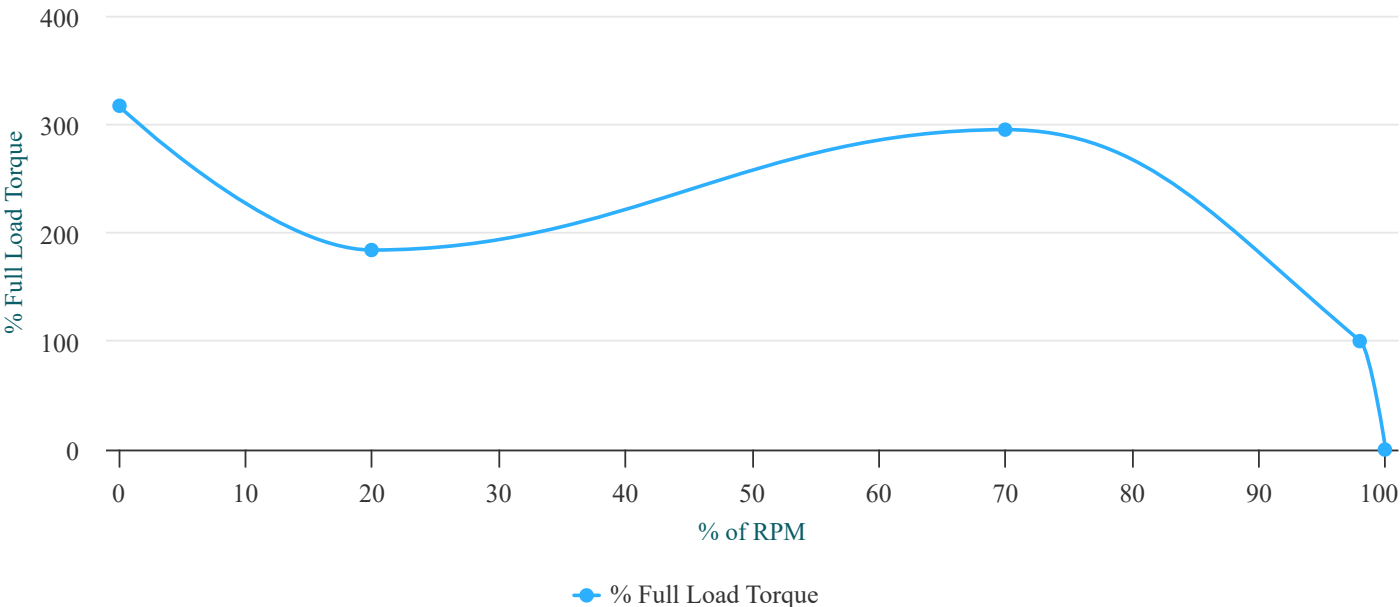
HAZARDOUS LOCATIONS	CSA CERTIFIED
Class / Division	Class I, Div. 2
Groups	A, B, C & D

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)	PERFORMANCE VALUES	
Locked Rotor Torque	376.2	317	Start Configuration	DOL
Pull-Up Torque	218.4	184	Starting Current (A)	496.31
Breakdown Torque	350.1	295	No-Load Current (A)	20.6
Full Load Torque	118.7	100	No-Load Power Factor	-

TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

% OF RATED LOAD	25	50	75	100	125	S.F. 1.25
Line Amperes (A)	23.8	31.9	42	53.8	66.7	66.7
Efficiency (%)	89.8	93.2	93.8	93.5	92.8	92.8
Speed (r/min)	1795	1790	1785	1780	1774	1774
Power Factor (cosΦ)	0.51	0.73	0.82	0.86	0.87	0.87
Input Power (kW)	9.61	18.5	27.59	36.91	46.47	46.47

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HIGH VOLTAGE
(Δ)



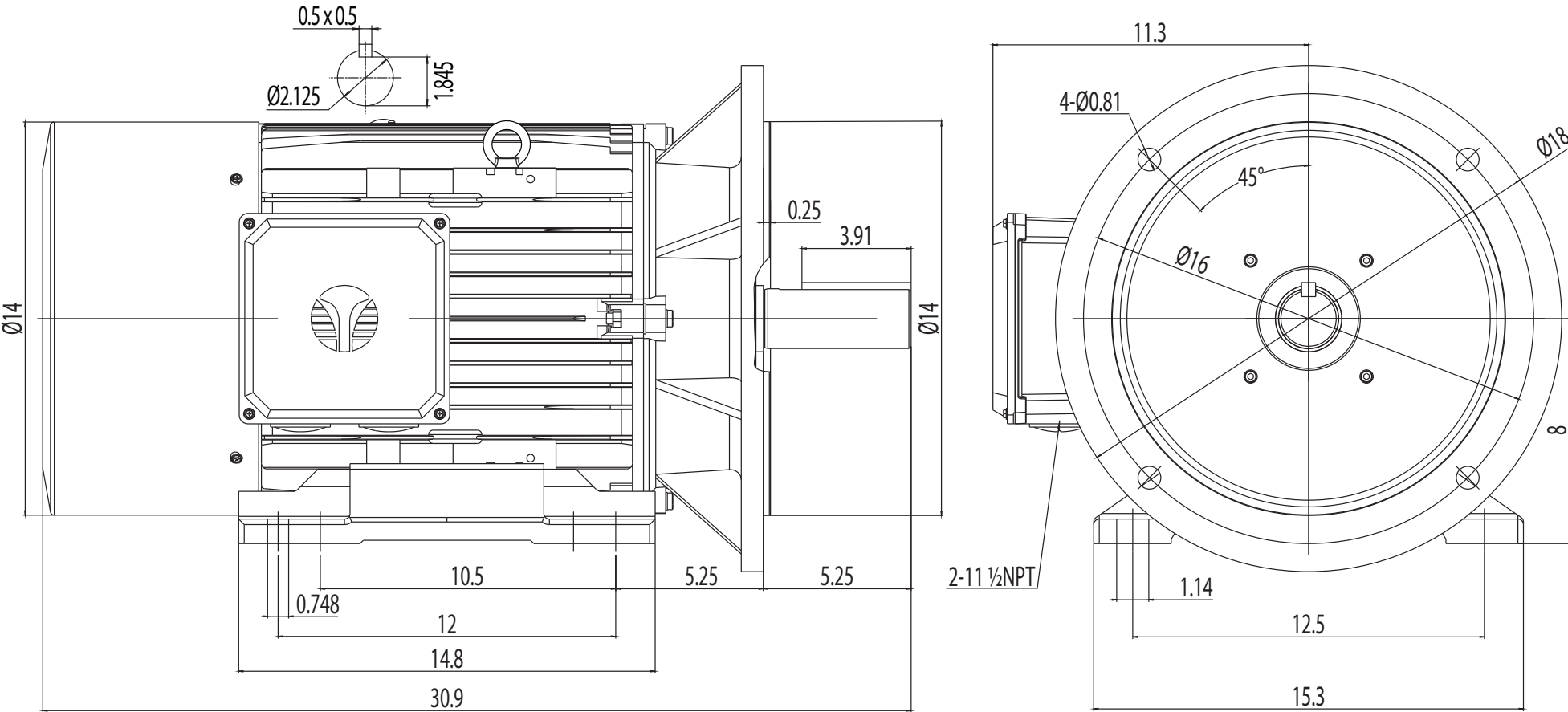
LOW VOLTAGE
(ΔΔ)

- NOTES:
1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 5. DIAGRAMS FOR REFERENCE ONLY



NEMA 3Ø DD/D 12-Lead Dual Voltage

DRAWING NUMBER:	NEMA-3-12-DD-D	ISSUED DATE	06/03/25
CONNECTION:	DD/D	PREMIUM T-FRAME ALUMINUM MOTORS	
NUMBER OF LEADS:	12		
THERMAL PROTECTION:	-		



NEMA Premium TEFC 324TD

DRAWING NUMBER:	GR3-AL-TF-320TD-01	ISSUED DATE	06/03/25
DIMENSIONS:	Inches	PREMIUM T-FRAME ALUMINUM MOTORS	
MOUNTING:	Rigid/D-Flange		
CASING MATERIAL:	Cast Aluminum		