

NEMA

Model **GRA0402D-01**
MFG PN: T324TS40U2B

Model **GRA0402D-01**

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
GRA0402D-01	40	3550	230/460	3	60	324TS	Rigid	TEFC

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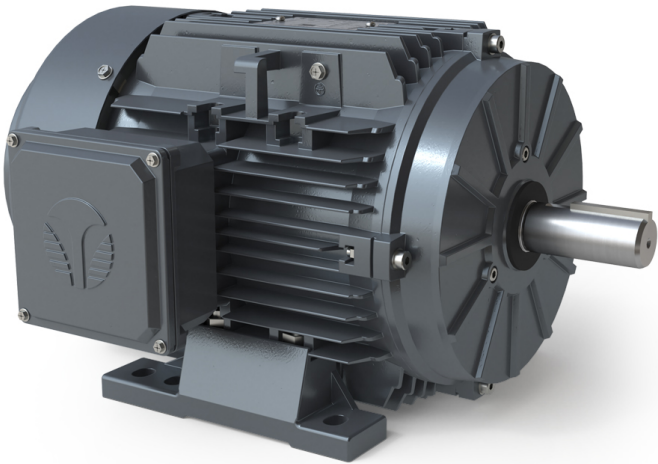
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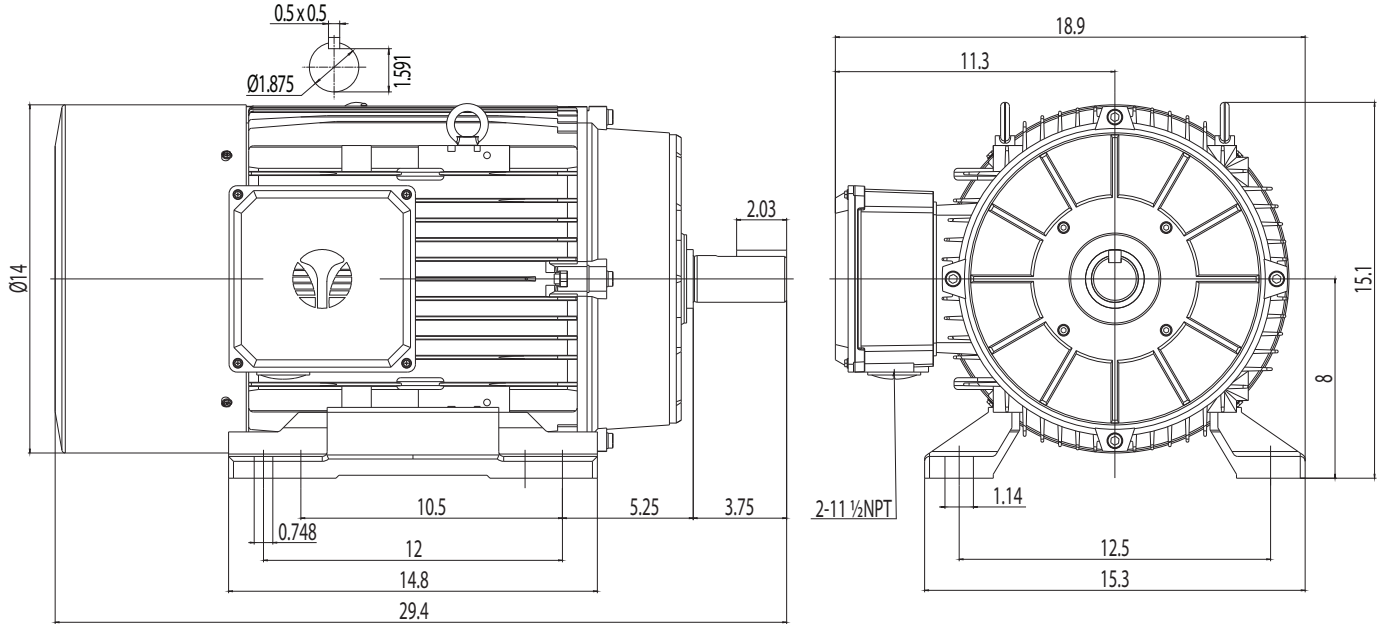
ELECTRICAL DATA		
Rated Motor Output Power	40	HP
	-	kW
Rated Motor Speed	3550	r/min 60Hz
	2930	r/min 50Hz
Rated Motor Voltage (+/-10%)	230/460	V/60Hz
	190/380	V/50Hz
Rated Motor Current	89.6/44.8	A (I _n) @ 60Hz
	109.0/54.5	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	344.43	A (I _n) @ 60Hz
FI Current @ 208V	98.9	A (I _n) @ 60Hz
Service Factor	1.25	@ 60Hz
	1	@ 50Hz
KVA Code	J	60Hz
	G	50Hz
Nominal Efficiency	92.4	% @ 60Hz
Nominal Power Factor	0.91	cosΦ @ 60Hz
Leads (Qty, Size)	12	10
Connection	DD/D	-
Coil Resistance	-	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	-	°C @ 60Hz
	-	°C @ 50Hz

GENERAL DATA		
Frame Size	324TS	
Enclosure	TEFC	
Mounting	Rigid	
Approximate Weight (lbs.)	366.3 lbs.	
Casing Material / Fan Cover	Cast Aluminum	Steel
Shaft Material	1045	
NEMA Design	A	
Degree of Protection (IP)	55	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	YES	YES
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6312 ZZ	
Bearing ODE Side	6212 ZZ	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	-	
Sound Pressure @ 3 FT dBA	91	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	A, B, C & D	
Temperature Code	T3A	-

Questions? Call 1.888.286.1820

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	40	40
RPM	3550	2930
Voltage	230/460	190/380
Full Load Amps	89.6/44.8	109.0/54.5
Service Factor	1.25	1
KVA Code	J	G
Full Load Amps (208V)	98.9	-
Nominal Efficiency	92.4	91
Nominal Power Factor	0.91	0.92
Design	A	
Frame	324TS	
Enclosure Type	TEFC	
IP Rating	55	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6312 ZZ	
Opposite Drive End Bearing	6212 ZZ	
Weight (lbs)	366.3	

NAMEPLATE LAYOUT

TECHTOP INDUSTRIAL THREE PHASE MOTOR
 INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF

MODEL	60Hz	50Hz	MFG PN	
HP			MFG DATE	
RPM			SER #	
VOLT			DESIGN	
FLA			FRAME	
SF			ENCL / IP	TEFC 55
KVA CODE			DUTY	
NOM.EFF			INS CL	
EFF 75%			AMB	
PF			DE	
USABLE AT 208V			ODE	
	A		WEIGHT	lbs

NEMA Premium
 TECHTOPCANADA.COM

CLASS 1, DIV 2, GROUPS A, B, C AND D

MADE IN CHINA

CC088A
 E323353
 C224653
 Energy Verified Only

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

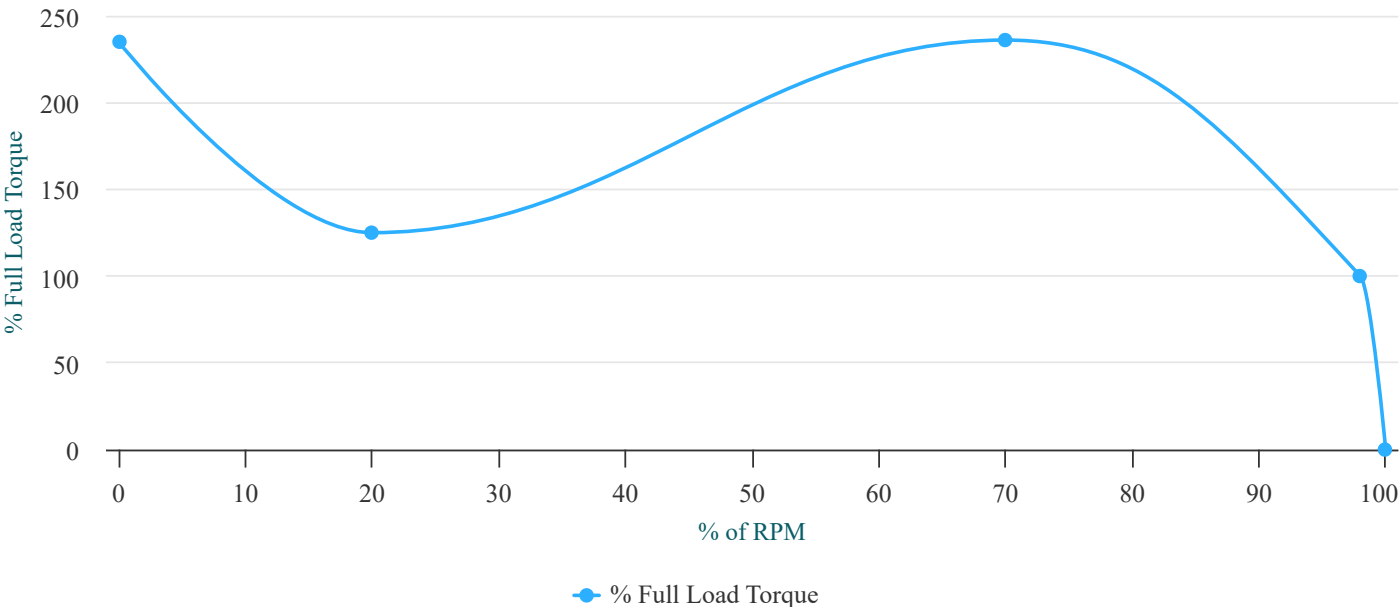
HAZARDOUS LOCATIONS	CSA CERTIFIED
Class / Division	Class I, Div. 2
Groups	A, B, C & D

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)	PERFORMANCE VALUES	
Locked Rotor Torque	139.1	235	Start Configuration	DOL
Pull-Up Torque	74	125	Starting Current (A)	344.43
Breakdown Torque	139.7	236	No-Load Current (A)	12.5
Full Load Torque	59.2	100	No-Load Power Factor	-

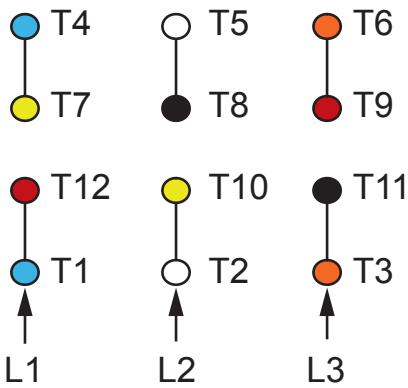
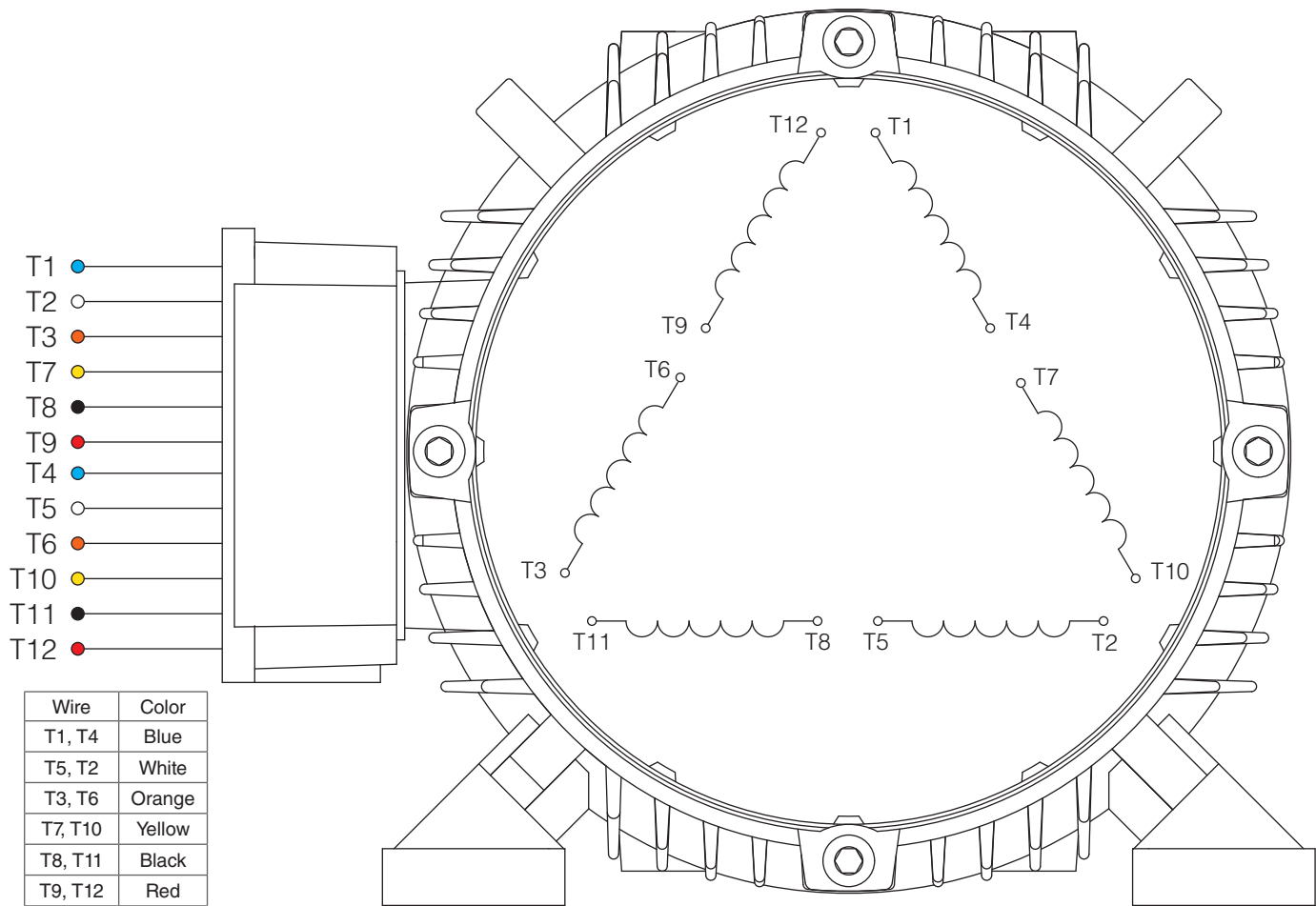
TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

% OF RATED LOAD	25	50	75	100	125	S.F. 1.25
Line Amperes (A)	16.9	25.4	35	45.6	56.9	56.9
Efficiency (%)	84.5	90.4	92	92.3	92.1	92.1
Speed (r/min)	3589	3579	3568	3555	3542	3542
Power Factor (cosΦ)	0.66	0.82	0.88	0.9	0.9	0.9
Input Power (kW)	8.88	16.6	24.46	32.49	40.71	40.71

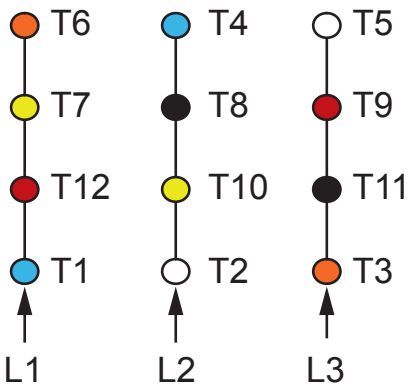
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HIGH VOLTAGE
(Δ)



LOW VOLTAGE
(ΔΔ)

- NOTES:
- 1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 - 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 - 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 - 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 - 5. DIAGRAMS FOR REFERENCE ONLY

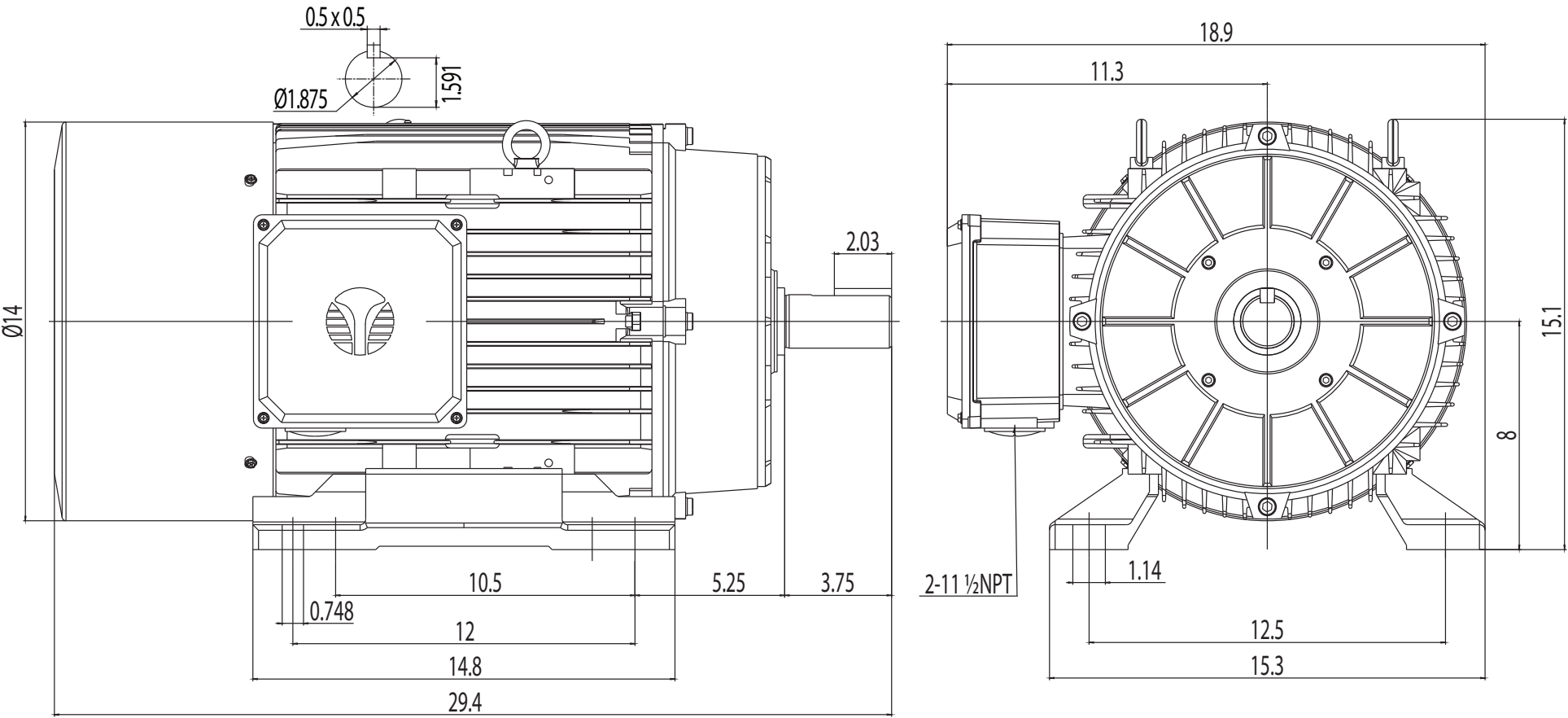


NEMA 3Ø DD/D 12-Lead Dual Voltage

DRAWING NUMBER:	NEMA-3-12-DD-D	ISSUED DATE	06/03/25
CONNECTION:	DD/D	PREMIUM T-FRAME ALUMINUM MOTORS	
NUMBER OF LEADS:	12		
THERMAL PROTECTION:	-		



Model **GRA0402D-01**
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NEMA Premium TEFC 324TS

DRAWING NUMBER:	GR3-AL-TF-320TS-01	ISSUED DATE	06/03/25
DIMENSIONS:	Inches	PREMIUM T-FRAME ALUMINUM MOTORS	
MOUNTING:	Rigid		
CASING MATERIAL:	Cast Aluminum		