

NEMA

Model **GRA0254F-TD-01**
MFG PN: T284T25U4B

Model **GRA0254F-TD-01**

Product Data Package



MODEL	HP	RPM	VOLTAGE	PHASE	Hz	FRAME	MOUNT	ENCLOSURE
GRA0254F-TD-01	25	1770	575	3	60	284TD	Rigid/D-Flange	TEFC

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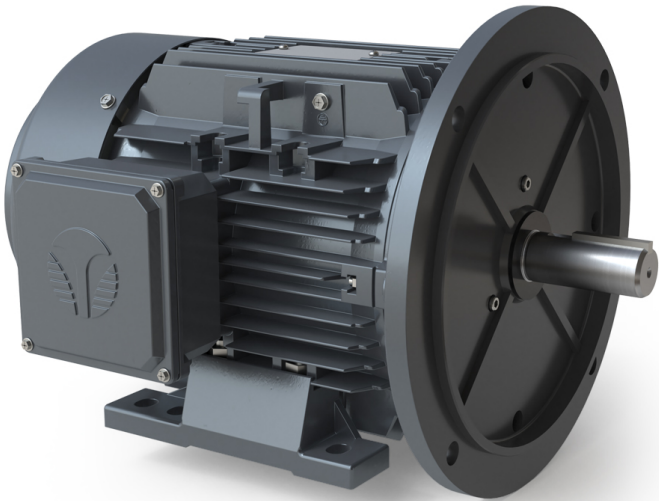
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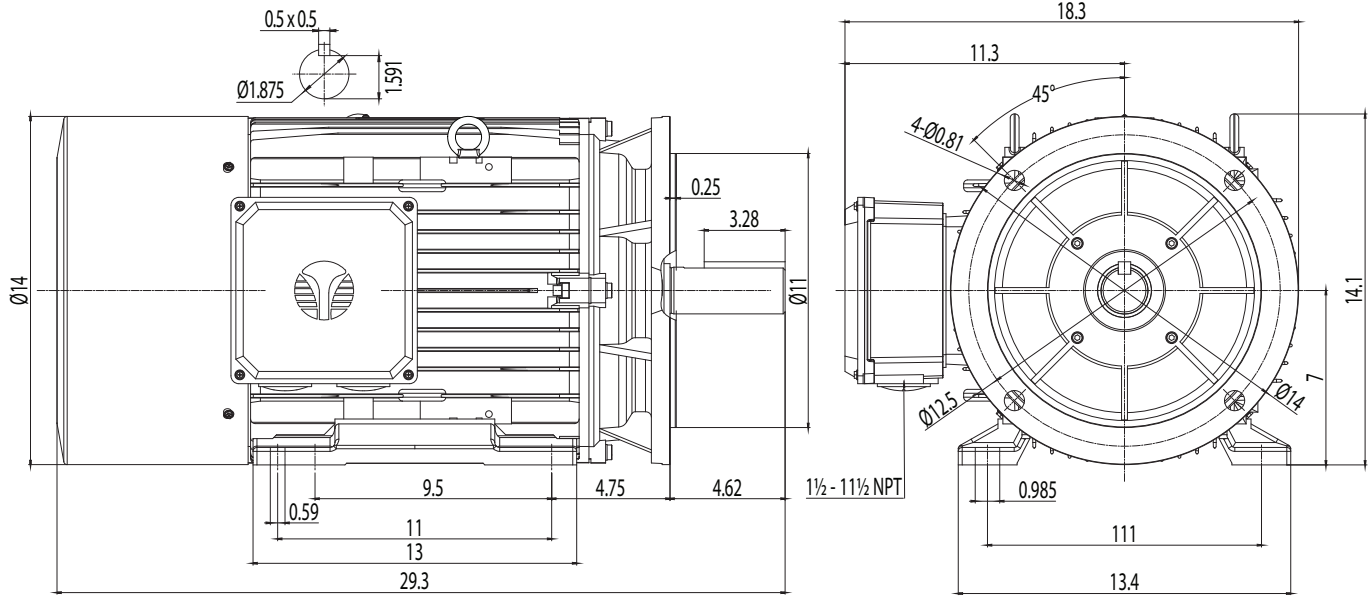
ELECTRICAL DATA		
Rated Motor Output Power	25	HP
	-	kW
Rated Motor Speed	1770	r/min 60Hz
	-	r/min 50Hz
Rated Motor Voltage (+/-10%)	575	V/60Hz
	-	V/50Hz
Rated Motor Current	22.80	A (I _n) @ 60Hz
	-	A (I _n) @ 50Hz
Phase	3	Ø
Locked Rotor Current @ High Voltage	215.29	A (I _n) @ 60Hz
FI Current @ 208V	-	A (I _n) @ 60Hz
Service Factor	1.25	@ 60Hz
	-	@ 50Hz
KVA Code	K	60Hz
	-	50Hz
Nominal Efficiency	93.6	% @ 60Hz
Nominal Power Factor	0.87	cosΦ @ 60Hz
Leads (Qty, Size)	6	12
Connection	D	-
Coil Resistance	-	Ω
Start Capacitor	-	µF/V
Run Capacitor	-	µF/V
VFD DUTY (S.F. 1.0)	RATIO	Hz
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60
FULL LOAD TEMPERATURE RISE		
Full Load Temperature Rise	-	°C @ 60Hz
	-	°C @ 50Hz

GENERAL DATA		
Frame Size	284TD	
Enclosure	TEFC	
Mounting	Rigid/D-Flange	
Approximate Weight (lbs.)	311.1 lbs.	
Casing Material / Fan Cover	Cast Aluminum	Steel
Shaft Material	1045	
NEMA Design	A	
Degree of Protection (IP)	55	
Insulation Class / Temp Rise (60Hz)	F	B
Tropicalization	YES	
Duty	Cont. / S1	
Conduit Box Location	F1	
Feet Removable / Double Drilled	YES	YES
Paintwork	7024	
	Graphite Gray	
MECHANICAL DATA		
Bearing DE Side	6311 ZZ	
Bearing ODE Side	6211 ZZ	
Grease Type	Mobil Polyrex EM	
Compensation Ring (wavy washer)	NDE	
Moment of Inertia (lb-ft²)	-	
Sound Pressure @ 3 FT dBA	79.2	
SITE CONDITIONS		
Ambient Temperature (°C)	40	
Meters Above Sea Level (MASL)	1000	
HAZARDOUS LOCATIONS		
CSA Certified	A, B, C & D	
Temperature Code	T3A	-

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NAMEPLATE DATA	60Hz	50Hz
Horse Power	25	25
RPM	1770	-
Voltage	575	-
Full Load Amps	22.80	-
Service Factor	1.25	-
KVA Code	K	-
Full Load Amps (208V)	-	-
Nominal Efficiency	93.6	-
Nominal Power Factor	0.87	-
Design	A	
Frame	284TD	
Enclosure Type	TEFC	
IP Rating	55	
Duty	Cont. / S1	
Insulation Class	F	
Ambient Rating	40	
Drive End Bearing	6311 ZZ	
Opposite Drive End Bearing	6211 ZZ	
Weight (lbs)	311.1	

NAMEPLATE LAYOUT

TECHTOP INDUSTRIAL THREE PHASE MOTOR
INVERTER DUTY 15:1 CT 30:1 VT - 1.0 SF

MODEL MFG PN
60Hz 50Hz MFG DATE
HP SER #
RPM DESIGN
VOLT FRAME
FLA ENCL / IP TEFC 55
SF DUTY
KVA CODE INS CL
NOM.EFF AMB
EFF 75% DE
PF ODE
USABLE AT 208V WEIGHT lbs
CLASS 1, DIV 2, GROUPS A, B, C AND D MADE IN CHINA

NEMA Premium
TECHTOPCANADA.COM

CC088A
E323353
SP
C 224653
Energy Verified Only

VFD DUTY (S.F. 1.0)	RATIO	Hz*
Variable Torque	30:1	2 - 60
Constant Torque	15:1	4 - 60

*For max speed please contact Techtop Canada

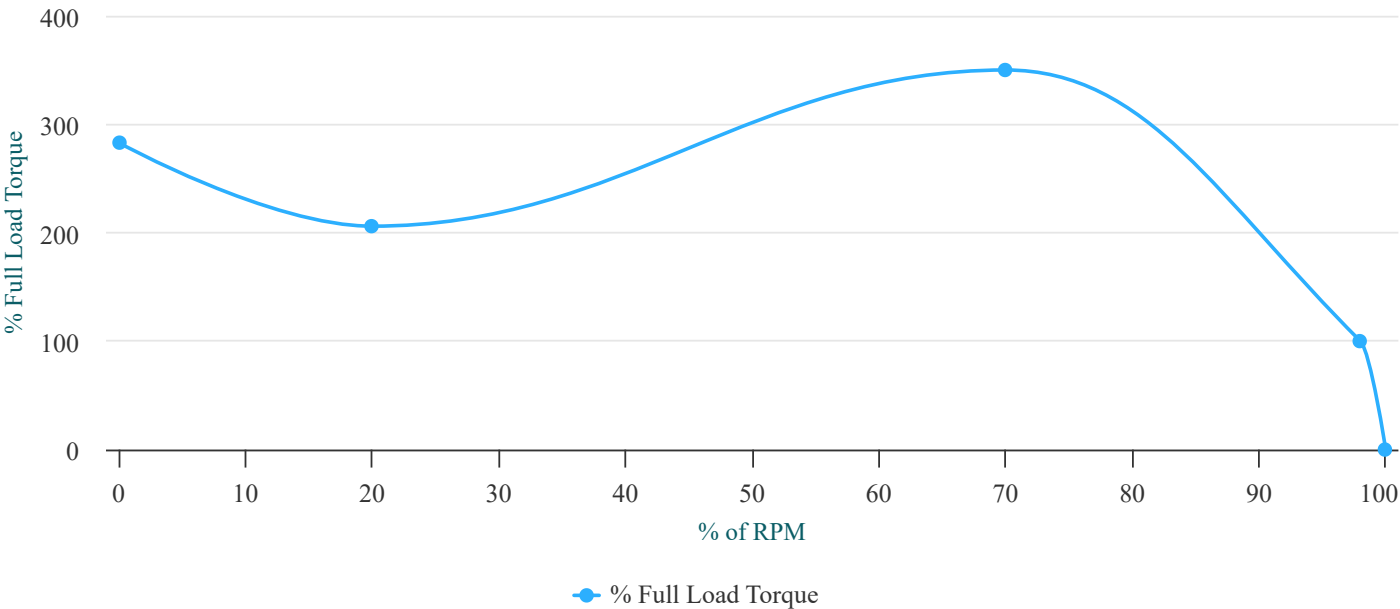
HAZARDOUS LOCATIONS	CSA CERTIFIED
Class / Division	Class I, Div. 2
Groups	A, B, C & D

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Torque Speed (T-n) Curve



PERFORMANCE LOAD VALUES, HIGH VOLTAGE, 60Hz

TORQUE VALUES	TORQUE (lb-ft)	TORQUE (% FULL LOAD)	PERFORMANCE VALUES	
Locked Rotor Torque	209.9	283	Start Configuration	DOL
Pull-Up Torque	152.8	206	Starting Current (A)	215.29
Breakdown Torque	259.6	350	No-Load Current (A)	9.3
Full Load Torque	74.2	100	No-Load Power Factor	-

TYPICAL PERFORMANCE - NOT GUARANTEED VALUES

% OF RATED LOAD	25	50	75	100	125	S.F. 1.25
Line Amperes (A)	9.6	13.9	18.3	23	28.1	28.1
Efficiency (%)	86.8	91.6	92.8	93.1	92.8	92.8
Speed (r/min)	1794	1788	1783	1776	1769	1769
Power Factor (cosΦ)	0.56	0.73	0.82	0.87	0.9	0.9
Input Power (kW)	5.36	10.15	15.03	19.99	25.06	25.06

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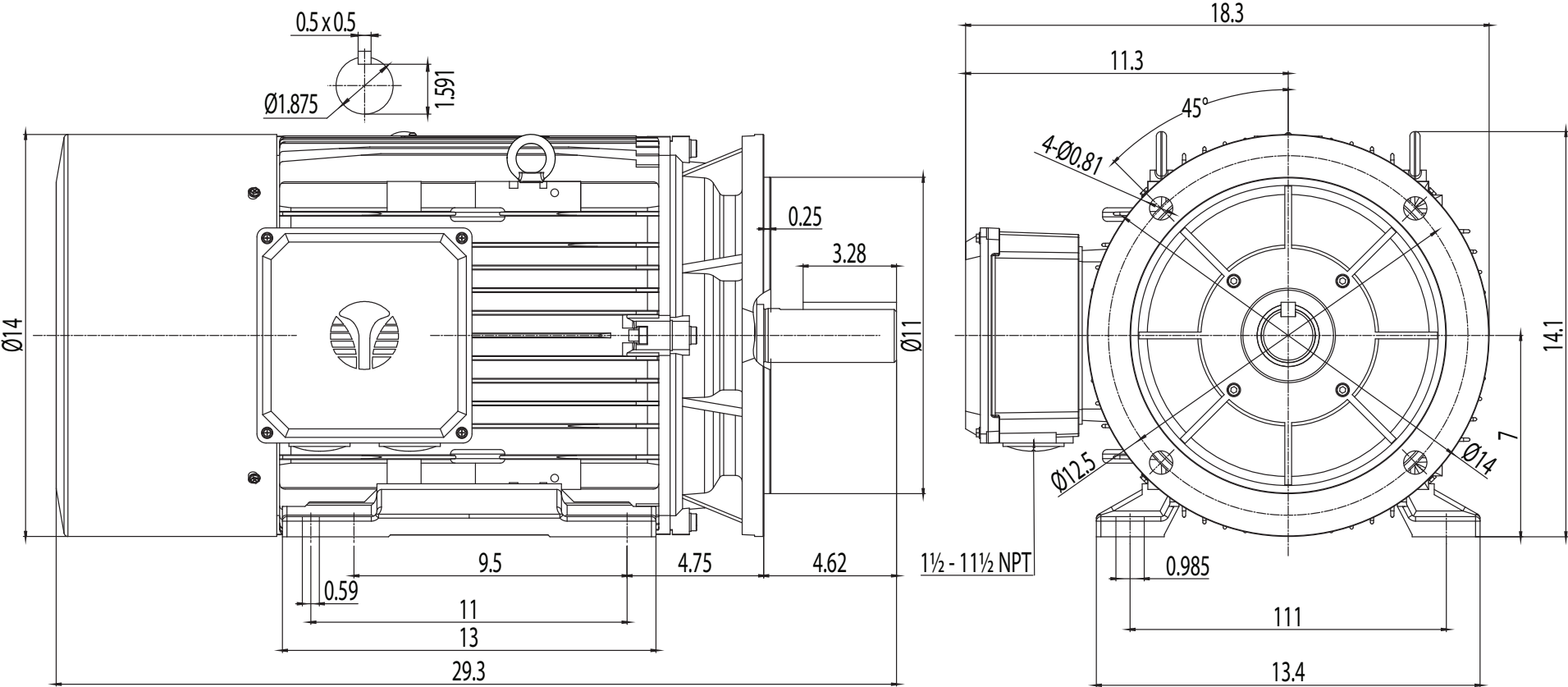
- NOTES:
- 1. CCW ROTATION FACING ODE FOR CONNECTIONS SHOWN
 - 2. TO REVERSE ROTATION, SWAP ANY TWO INPUT LINES
 - 3. WHEN MOTOR IS IN F1 POSITION, LEADS INDICATED WITH “*” EXIT THE CASING ABOVE THE CENTER LINE OF THE MOTOR, THE REMAINING LEADS EXIT BELOW THE CENTER LINE
 - 4. LEADS MUST BE NUMBERED AND COLORED AS SHOWN
 - 5. DIAGRAMS FOR REFERENCE ONLY



DRAWING NUMBER:	NEMA-3-6-D
CONNECTION:	D
NUMBER OF LEADS:	6
THERMAL PROTECTION:	-

NEMA 3Ø D 6-Lead Single Voltage

ISSUED DATE	04/03/25
PREMIUM T-FRAME ALUMINUM MOTORS	



NEMA Premium TEFC 284TD

DRAWING NUMBER:	GR3-AL-TF-280TD-01	ISSUED DATE	04/03/25
DIMENSIONS:	Inches	PREMIUM T-FRAME ALUMINUM MOTORS	
MOUNTING:	Rigid/D-Flange		
CASING MATERIAL:	Cast Aluminum		