

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : W22 NEMA Premium Efficiency Three-Phase Product code : 12447065
Catalog # : HT025406NPW22

Frame	: 324/6T	Locked rotor time	: 46s (cold) 26s (hot)
Output	: 25 HP (18.5 kW)	Temperature rise	: 80 K
Frequency	: 60 Hz	Duty cycle	: Cont.(S1)
Rated voltage	: 230/460 V	Ambient temperature	: -20°C to +40°C
Poles	: 6	Altitude	: 1000 m.a.s.l.
Rated current	: 61.6/30.8 A	Protection degree	: IP55
	: 6.2x(Code G)	Cooling method	: IC411 - TEFC
Rated speed	: 1180 rpm	Mounting	: F-1
Rated torque	: 111 ft.lb	Rotation ¹	: Both (CW and CCW)
Insulation class	: F	Noise level ²	: 62.0 dB(A)
Service factor	: 1.25	Starting method	: Direct On Line
Moment of inertia (J)	: 11.5 sq.ft.lb	Approx. weight ³	: 560 lb
Design	: B		

Output	50%	75%	100%	Foundation loads	
Efficiency (%)	92.4	93.0	93.0	Max. traction	: 1030 lb
Power Factor	0.65	0.76	0.81	Max. compression	: 1541 lb

Losses at normative operating points (speed;torque), in percentage of rated output power

P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
7.3	6.1	6.0	3.6	2.5	1.7	1.2

	Drive end	Non drive end
Bearing type	: 6312 C3	6212 C3
Sealing	: V'Ring	V'Ring
Lubrication interval	: 20000 h	20000 h
Lubricant amount	: 21 g	13 g
Lubricant type	Mobil Polyrex EM	

Notes

USABLE @208V 67.2A SF 1.15 SFA 77.3A

This revision replaces and cancel the previous one, which must be eliminated.

- (1) Looking the motor from the shaft end.
- (2) Measured at 1m and with tolerance of +3dB(A).
- (3) Approximate weight subject to changes after manufacturing process.
- (4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by				
Date	23/06/2026		Page 1 / 5	Revision

TORQUE AND CURRENT VS SPEED CURVE

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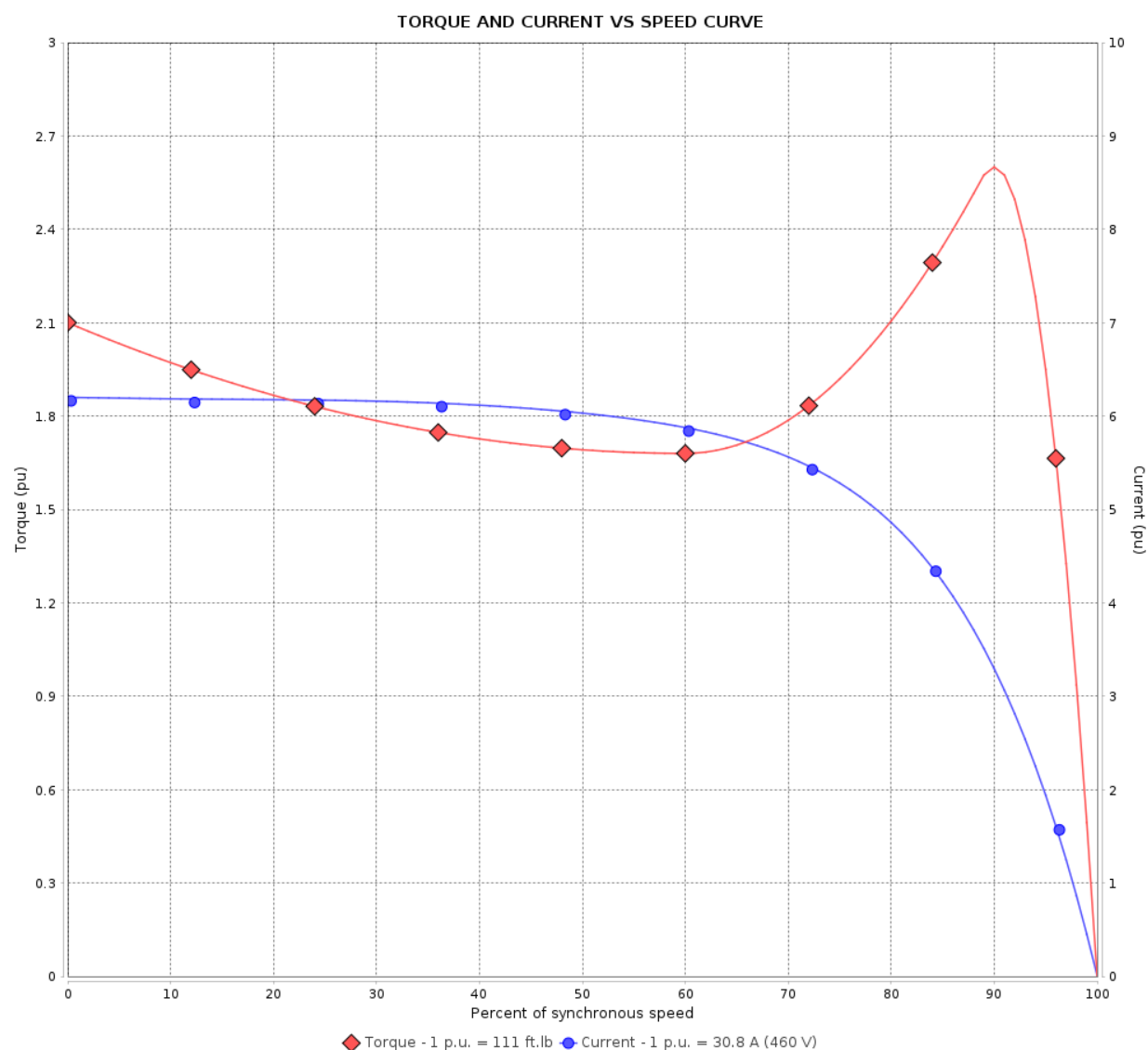


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Performance : 230/460 V 60 Hz 6P

Rated current : 61.6/30.8 A
LRC : 6.2
Rated torque : 111 ft.lb
Locked rotor torque : 210 %
Breakdown torque : 260 %
Rated speed : 1180 rpm

Moment of inertia (J) : 11.5 sq.ft.lb
Duty cycle : Cont.(S1)
Insulation class : F
Service factor : 1.25
Duty cycle : Cont.(S1)

Locked rotor time : 46s (cold) 26s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 2 / 5 Revision		
Checked by				
Date	23/06/2026			

LOAD PERFORMANCE CURVE

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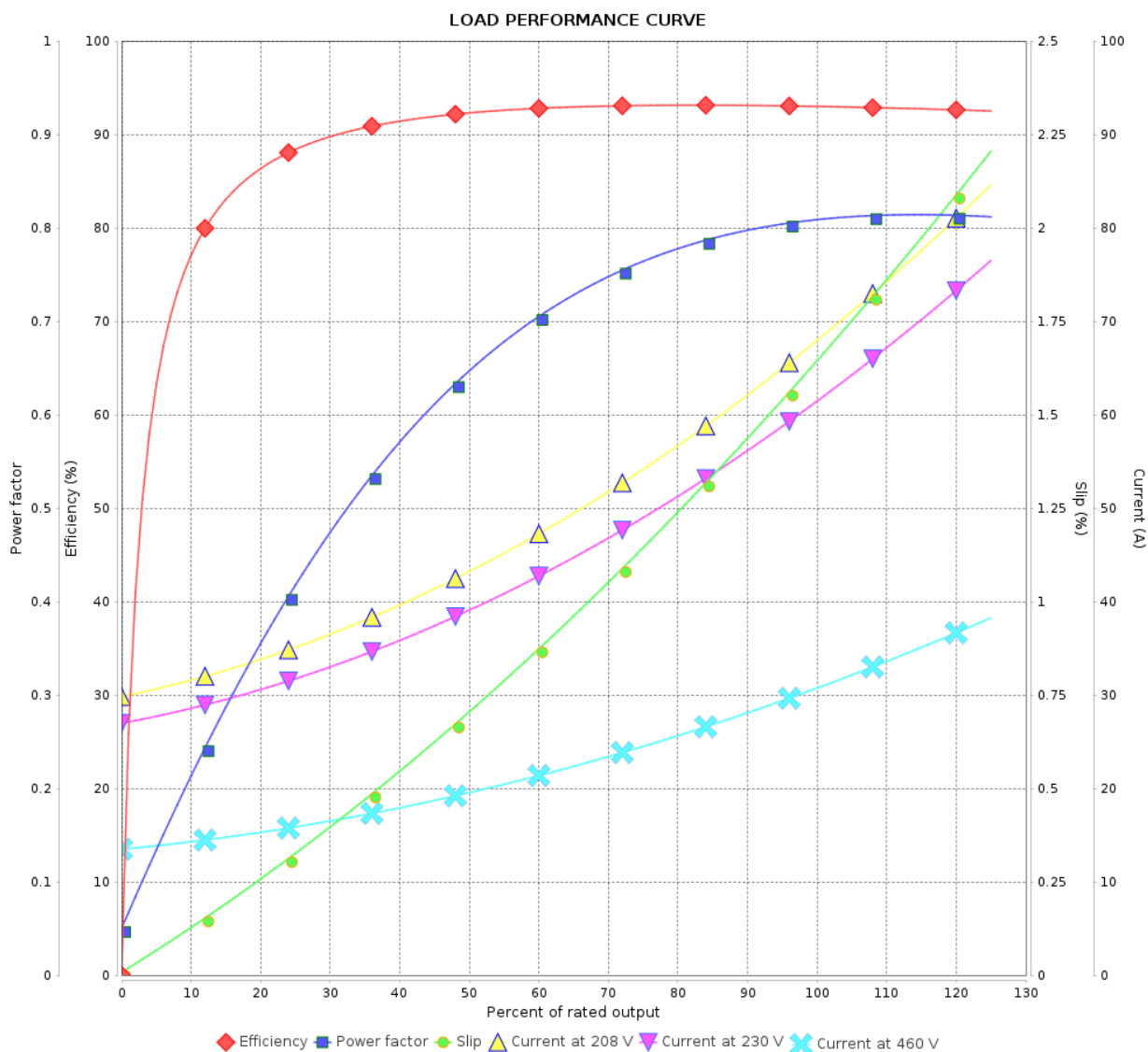


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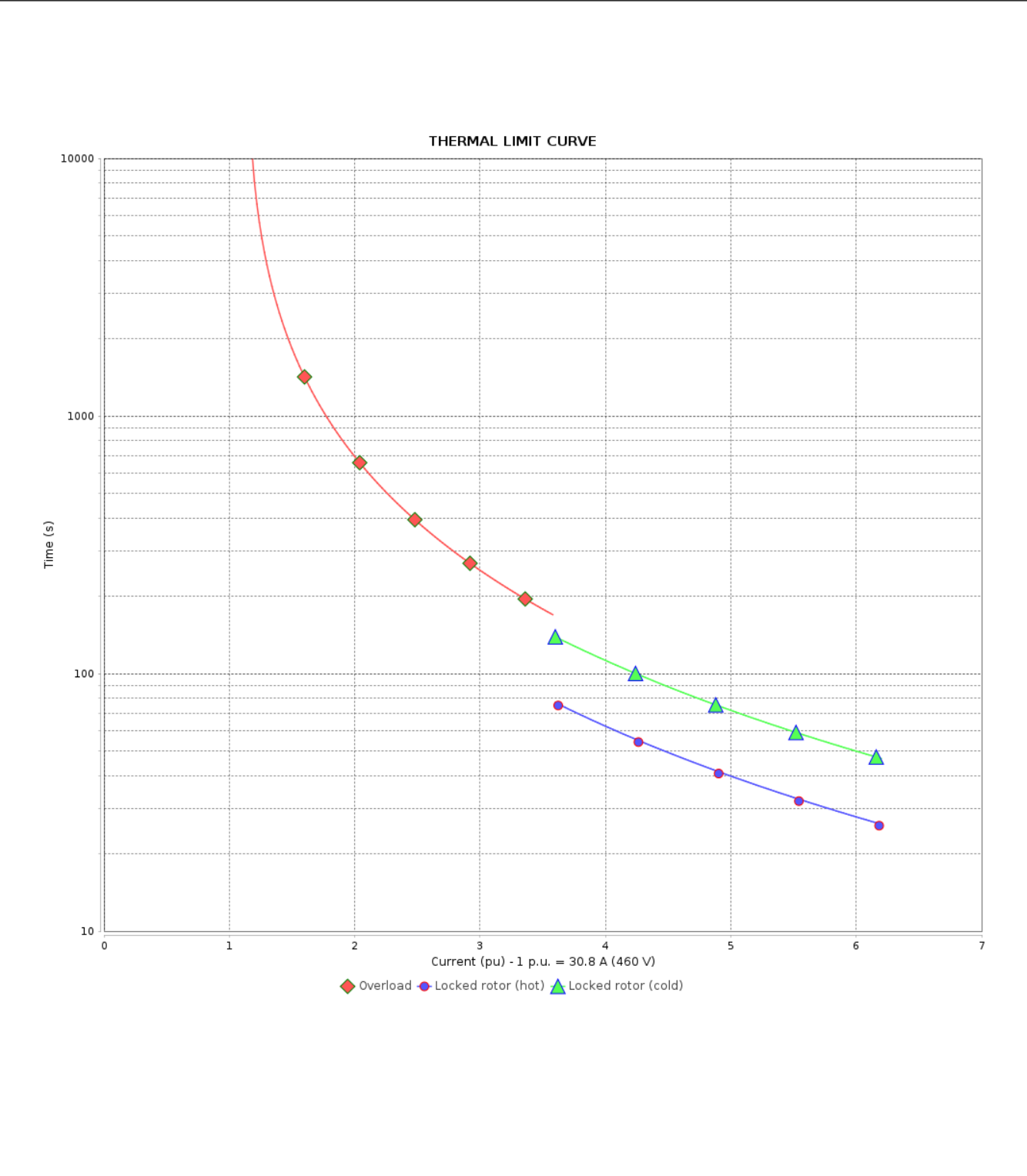
Rev.	Changes Summary		Performed	Checked	Date
Performed by					
Checked by					
Date	23/06/2026				
				Page 3 / 5	Revision

THERMAL LIMIT CURVE

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Heating constant
Cooling constant

Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 4 / 5Revision		
Checked by				
Date	23/06/2026			

VFD OPERATION CURVE

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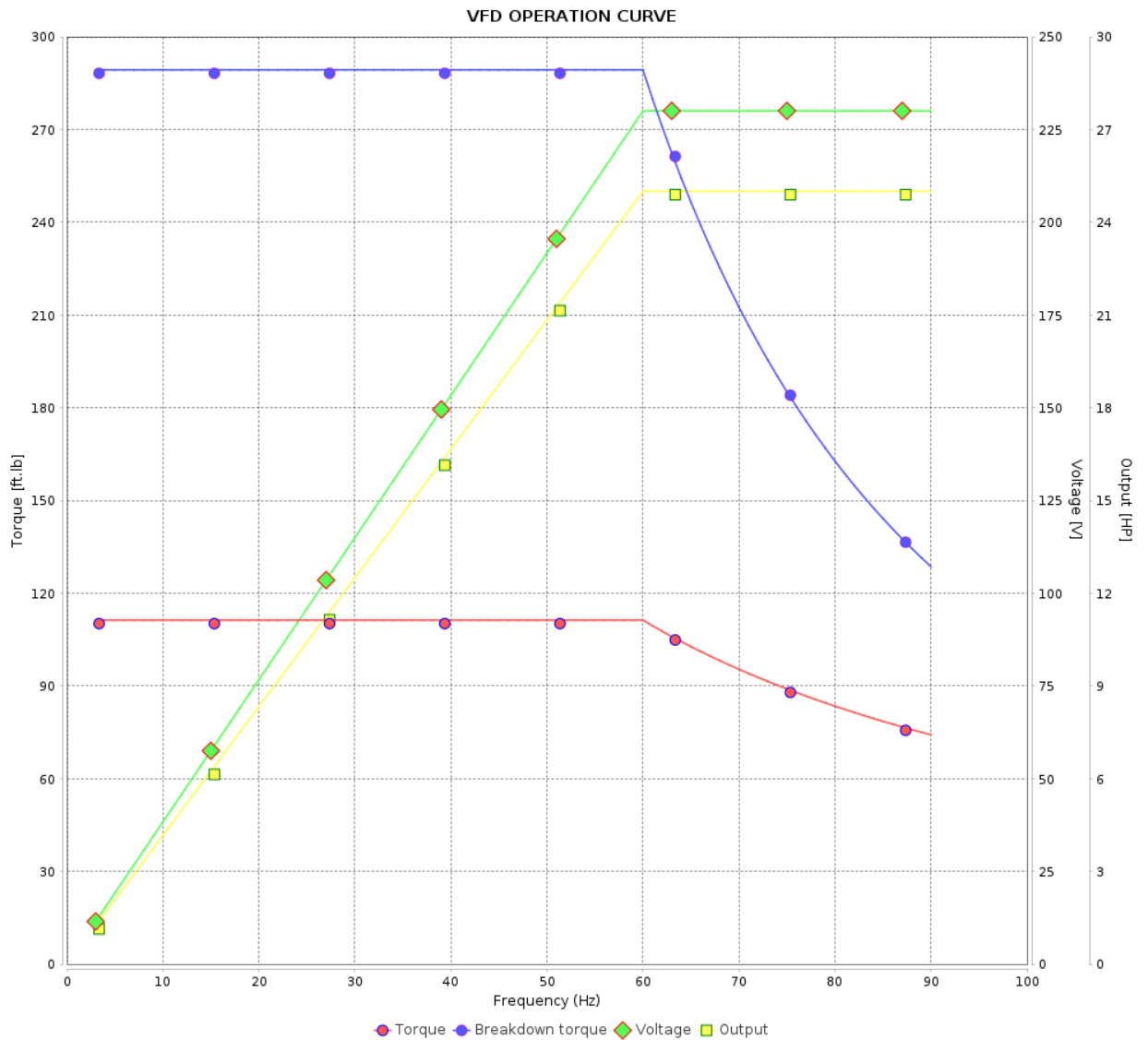


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Rev.	Changes Summary		Performed	Checked	Date
Performed by					
Checked by					
Date	23/06/2026			Page 5 / 5	Revision

